



P.O. Box 429
Elgin, ND 58533
Phone: (701) 584-2681
www.gooseneckimplement.com

Harvey, ND	(701) 324-4631	Williston, ND	(701) 572-6724
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Stanley, ND	(701) 628-2120	Lemmon, SD	(605) 374-3373
Velva, ND	(701) 338-2828		



JOHN DEERE

Invoice To Account No.: 0

Deliver To:

*** DOCUMENT COPY ***

SERVICE INVOICE

Internal Used Stock No. 108565	Internal Used Stock No. 108565	Invoice Number: 10767267
		Invoice Date: 9/26/2022
		Branch: 12
		Repair Order Number: 349706
		Payment Type: Account
Phone:	Phone:	
		Make/Model: JOHN DEERE S670
		Meter Reading:
		Serial Number: 1H0S670SCG0785883
		Equipment Number: 1H0S670SCG0785883
		Page: 1 of 9

/COMBINE_INSPECTION Internal

COMPLAINT:

01 COMBINE INSPECTION

CORRECTION:

INSPECT MACHINE PER CHECKLIST

\$986.85

Labor: \$986.85	Parts: \$0.00	Sublet: \$0.00	Misc: \$0.00	Total: \$986.85
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/S670_FRNTCHAFFER Internal

COMPLAINT:

02 FRONT CHAFFER, R&R

CORRECTION:

REMOVED CHAFFER.
REMOVED DAMAGED LUVERS.
INSTALLED NEW LUVERS.
REINSTALLED CHAFFER.
TESTED RAN CONTROLS TO ENSURE PROPER OPERATION.
CALIBRATED CHAFFER.

\$2,295.00

FOUND FLOOR THAT MOUNTS TO CHAFFER FRAME WAS CRACKED UP.
REMOVED GRAINLOSS MONITORS AND HARNESS.
REMOVED FLOOR.
INSTALLED NEW FLOOR AND REINSTALLED GRAINLOSS MONITORS AND HARNESS.

<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	<u>Net Price</u>	<u>Extended Price</u>	<u>Tax</u>
03M7184	BOLT	2.00	.81	\$1.62	N
36527	Green roloc Disc	1.00	3.83	\$3.83	N



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AH170119	LOUVER	2.00	40.06	\$80.12	N
AXE27136	Support	1.00	265.57	\$265.57	N
AXE29353	Floor	1.00	1,632.23	\$1,632.23	N
AXE42167	Louver	2.00	56.07	\$112.14	N
AXE58085	SENSOR	1.00	160.11	\$160.11	N
H156580	Set Screw	16.00	3.71	\$59.36	N
H229470	SHAFT KEY	4.00	10.44	\$41.76	N
HXE118591	Cover	1.00	217.24	\$217.24	N
HXE118760	Lock Nut	1.00	1.29	\$1.29	N
HXE15909	SPACER	2.00	9.76	\$19.52	N
HXE59496	BUSHING	2.00	8.30	\$16.60	N

Labor: \$2,295.00 Parts: \$2,611.39 Sublet: \$0.00 Misc: \$0.00 Total: \$4,906.39

/S670_FLIPKNIVES Internal

COMPLAINT:

03 FLIP STATIONARY KNIVES IN KNIFEBANK

CORRECTION:

FLIPPED STATIONARY KNIVES.



\$229.50

Part Number	Description	Quantity	Net Price	Extended Price	Tax
03M7375	Bolt	10.00	1.48	\$14.80	N
33379	Purple Roloc disc	1.00	4.00	\$4.00	N
71841	GRINDING WHEEL	1.00	4.19	\$4.19	N
AH220541	CHAIN LINK	4.00	11.67	\$46.68	N
H165407	PLATE	30.00	20.24	\$607.20	N
HXE123463	CHAIN SPRO	4.00	118.55	\$474.20	N



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KXE10255	KNIFE KIT	6.00	184.91	\$1,109.46	N
Labor: \$229.50	Parts: \$2,260.53	Sublet: \$0.00	Misc: \$0.00	Total: \$2,490.03	

S670G1112782 Internal

COMPLAINT:

04 STRAW CHOPPER ROTOR HAMMERS, REPLACE COMPLETE SET

CORRECTION:

REMOVED OLD HAMMERS.
INSTALLED NEW HAMMERS AND TORQUED BOLTS TO SPEC.
TEST RAN COMBINE TO ENSURE PROPER OPERATION.

\$573.75

<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	<u>Net Price</u>	<u>Extended Price</u>	<u>Tax</u>
14M7296	FLANGE NUT	10.00	1.33	\$13.30	N
AH154498	Hydraulic Hose	1.00	60.97	\$60.97	N
A-H215004	STATIONARY BANK BLADE	39.00	5.94	\$231.66	N
E12379	NUT	1.00	1.29	\$1.29	N
H171960	STRIP	4.00	20.60	\$82.40	N
HARDWARE8	GRADE 8 HARDWARE	0.20	6.75	\$1.35	N
JD10020	BALL BEARI	1.00	43.45	\$43.45	N
JD9373	BALL BEARI	1.00	41.75	\$41.75	N
P3750	SHIPPING FREIGHT COST	1.00	158.79	\$158.79	N
Labor: \$573.75	Parts: \$634.96	Sublet: \$0.00	Misc: \$0.00	Total: \$1,208.71	

S670G1112745 Internal

COMPLAINT:

05 CONVEYOR SHAFT SPROCKETS, REAR, R&R



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S670G1112745 Internal

CORRECTION:

\$3,825.00

REMOVED FEEDER HOUSE.
REMOVED CONVEYOR CHAIN.
REMOVED OLD TOP SHAFT AND SPROCKETS.
FOUND WEAR STRIPS WERE SHOT, ALSO THE GUIDE PLATE THAT MOUNTS TO THE UPPER MAIN SHAFT WAS BROKE.
FOUND DEEP GROVES IN BOTH THE TOP SHAFT AND MAIN SHAFT.
WELDED THE GAPS TO FILL THE GROVES ON THE MAIN SHAFT, AFTER WELDING, USED A GRINDER TO GET THE SHAFT SMOOTH AGAIN.
MADE A MOUNTING PLATE FOR THE GUIDE PLATE.
WELDED THE MOUNTING PLATE ON THE MAIN SHAFT.
WELDED THE GUIDE PLATE TO THE MAIN SHAFT.
INSTALLED NEW WEAR STRIPS.
INSTALLED NEW TOP SHAFT AND SPROCKETS.
INSTALLED NEW CONVEYOR CHAIN AND SET THE TENSION TO PROPER SPEC.
REINSTALLED FEEDER HOUSE ON TO COMBINE.
REMOVED BOTTOM FLOOR AND SEAL.
INSTALLED NEW BOTTOM FLOOR AND SEAL.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
11M7032	COTTER PIN	1.00	.62	\$0.62	N
24H1909	Washer	1.00	3.63	\$3.63	N
57M10233	Tie Band	6.00	.63	\$3.78	N
AH170119	LOUVER	6.00	40.86	\$245.16	N
AXE27247	ROLLER CHA	1.00	1,994.84	\$1,994.84	N
AXE42167	Louver	1.00	58.31	\$58.31	N
AXE67287	Sheet	1.00	879.12	\$879.12	N
AXE80368	LINK CHAIN	1.00	147.97	\$147.97	N
H113196	TIE BAND	8.00	3.28	\$26.24	N
H113751	Pad	1.00	7.53	\$7.53	N
HXE118760	Lock Nut	1.00	1.29	\$1.29	N
HXE12489	Pin	1.00	64.38	\$64.38	N
HXE21107	PIN FASTEN	1.00	123.45	\$123.45	N



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		Page: 5 of 9

HXE38272	WASHER	1.00	8.48	\$8.48	N
HXE42567	Shaft	1.00	974.43	\$974.43	N
M64720	RIVET	13.00	.63	\$8.19	N
P3750	SHIPPING FREIGHT COST	1.00	6.36	\$6.36	N

Labor: \$3,825.00 Parts: \$4,553.78 Sublet: \$0.00 Misc: \$0.00 Total: \$8,378.78

/S670_CGLAGEARCSE Internal

COMPLAINT:

06 CLEAN GRAIN LOADING AUGER GEARCASE, R&R

CORRECTION:

\$459.00

REMOVED BUBBLE UP AUGER TO INSPECT GEARCASE, SHAFT HAS SOME PLAY.
INSPECTED FOR WEAR ON BOTH AUGER AND MATING SPROCKET TEETH.
STORE DECIDED NOT TO FIX IT.
REINSTALLED BUBBLE UP AUGER AND SHIELDS.

REMOVED CLEAN GRAIN ELEVATOR BELT.
INSTALLED NEW BELT.
SET BELT TO PROPER TENSION.



Part Number	Description	Quantity	Net Price	Extended Price	Tax
AH128449	HYDRAULIC	3.00	76.27	\$228.81	N
DE32601	GEAR CASE	1.00	2,037.01	\$2,037.01	N

Labor: \$459.00 Parts: \$2,265.82 Sublet: \$0.00 Misc: \$0.00 Total: \$2,724.82

S670G1112636 Internal

COMPLAINT:

07 FEED ACCELERATOR WEAR STRIPS, R&R



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Phone:	Phone:	Make/Model: JOHN DEERE S670 Meter Reading: Serial Number: 1H0S670SCG0785883 Equipment Number: 1H0S670SCG0785883 Page: 6 of 9

S670G1112636 Internal

CORRECTION:

\$477.36

REMOVED OLD WEAR STRIPS.
INSTALLED NEW WEAR STRIPS AND TORQUED BOLTS TO SPEC.
RAN COMBINE TO ENSURE PROPER OPERATION.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AXE42868	BEARING WI	1.00	344.43	\$344.43	N
H223230	V-BELT	1.00	301.75	\$301.75	N
L214634	FILTER	1.00	26.01	\$26.01	N
Labor: \$477.36		Parts: \$672.19	Sublet: \$0.00	Misc: \$0.00	Total: \$1,149.55

S670G1112867 Internal

COMPLAINT:

08 STS ROTOR FRONT BEARING, R&R

CORRECTION:

\$306.00

REMOVED DOORS, COVERS, LOCKING PIN, AND RETAINER.
SUPPORTED ROTOR.
REMOVED SHIELDS, LINE, SENSOR, BRACKET, AND TONE WHEEL.
REMOVED NUTS AND BEARING HOUSING.
REMOVED OLD BEARING.
CLEANED AND PREPPED SHAFT FOR NEW HARDWARE.
INSTALLED NEW BEARING AND GREASE LINE.
REINSTALLED EVERYTHING ELSE IN REVERSE ORDER OF TEAR DOWN.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
14M7298	FLANGE NUT	2.00	.95	\$1.90	N



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AXE65189	Wiring Harness	1.00	798.48	\$798.48	N
Labor: \$306.00	Parts: \$800.38	Sublet: \$0.00	Misc: \$0.00	Total: \$1,106.38	

/COMBINEBASICSERVICE Internal

COMPLAINT:

09 COMBINE BASIC SERVICE

CORRECTION:

\$612.00

CHANGED ALL FILTERS EXCEPT FOR THE AIR FILTERS.
CHANGED ENGINE OIL.
TOPPED OFF ALL FLUIDS.
GREASED MACHINE.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AXE42065	FILTER ELE	1.00	73.76	\$73.76	N
AXE42066	FILTER ELE	1.00	130.92	\$130.92	N
DZ112918	Filter Element	1.00	127.09	\$127.09	N
R502778	FILTER ELE	1.00	26.49	\$26.49	N
RE284091	AIR FILTER	1.00	72.41	\$72.41	N
RE509672	FILTER ELE	1.00	26.33	\$26.33	N
RE539465	FILTER ELE	1.00	101.12	\$101.12	N
TY26675	15W-40 PLUS II 2-1/2 GAL JUG	3.00	81.52	\$244.56	N
Labor: \$612.00	Parts: \$802.68	Sublet: \$0.00	Misc: \$0.00	Total: \$1,414.68	

/S670_UPPERSCBELTFT4 Internal

COMPLAINT:

10 UPPER STRAW CHOPPER DRIVE BELT, REPLACE (W/FT4 ENGINE)



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/S670_UPPERSCBELTFT4 Internal

CORRECTION:

REMOVE SHIELDS.
RELEASE TENSION ON CHOPPER BELT.
REMOVE AND REPLACE BELT.
CHECK AND ADJUST ALIGNMENT.
ASSEMBLE IN REVERSE ORDER.

\$306.00

Part Number	Description	Quantity	Net Price	Extended Price	Tax
36527	Green roloc Disc	1.00	3.83	\$3.83	N
AXE10445	WHEEL	1.00	83.58	\$83.58	N
HXE124869	V-BELT	2.00	470.09	\$940.18	N
HXE124870	V-BELT	1.00	310.28	\$310.28	N
TY26101	CLEANING S	2.00	7.80	\$15.60	N

Labor: \$306.00 Parts: \$1,353.47 Sublet: \$0.00 Misc: \$0.00 Total: \$1,659.47

S670G1112561 Internal

COMPLAINT:

11 ROTOR VARIABLE DRIVE BELT, R&R

CORRECTION:

RAN MOTOR TO SLOW SPEED.
DISCONNECTED OIL LINE.
REMOVED AND REPLACED BELT.
RECONNECTED OIL LINE AND ADJUSTED OIL LEVEL.
TEST RAN TO ENSURE PROPER OPERATION.

\$477.36

Service Accessory Charge

\$75.00

Part Number	Description	Quantity	Net Price	Extended Price	Tax
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HXE150557	V-Belt	1.00	549.09	\$549.09	N
Labor: \$477.36	Parts: \$549.09	Sublet: \$0.00	Misc: \$75.00	Total: \$1,101.45	

THANK YOU, WE APPRECIATE YOUR BUSINESS

Customer PO No.:
Tax Exempt No.:
Advisor: ERIC MILLER

Labor:	\$10,547.82
Parts:	\$16,504.29
Sublet:	\$0.00
Misc:	\$75.00
Sales Tax:	\$0.00
Total:	\$27,127.11



TERMS AND CONDITIONS

** Parts Return Policy ** Parts need to be returned within 15 days from purchase date for full refund. After 15 days 15% fee, after 30 days 25% fee, after 45 days 50% fee with in store credit only. No return on electrical or installed parts. Special Order parts are returnable within 15 days from purchase with 25% fee and RGA approval. I CERTIFY THE ITEMS ON THIS INVOICE ARE FOR AGRICULTURAL USE. IF THESE ITEMS ARE NOT USED EXCLUSIVELY FOR THIS PURPOSE, I WILL BE LIABLE FOR ANY TAX, INTEREST AND PENALTIES.

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Signed: Date: