



Anderson Repair
22302 Kandi-Meeker Rd
Atwater, MN 56209

320-220-2164

Work Order

Date	WO#
11/18/2025	1306

Name / Address
Steffes Group Attn: Eric Gabrielson 23579 MN Hwy 22 S Litchfield MN 55355

Work to be done
Get running Ralph and Betty Bach auction 1480 IH combine Lot tag number #4270

Terms	Model	Serial #	Hours
Due on receipt	1480	1720216U002393	2014

Qty	Item	Description	Rate	Total
1	687-479R-DSI	Injection pump	2,050.00	2,050.00
6	NHM780324N-DSI	Injector	112.50	675.00
1	DPE46610-DIP	Pump mounting kit	18.92	18.92
1	DPE46620-DIP	Injector install kit	39.00	39.00
1	688190C1	Fuel hose	66.94	66.94
1	140874A1	Starter solenoid	92.89	92.89
24.83	Labor	Labor	100.00	2,483.00
261.4	Milage	Mileage	1.00	261.40
1	Shipping	Shipping on Parts	77.52	77.52
		Bleed fuel system and attempted to start combine. It would not start. Removed fuel supply line from tank to electric fuel pump and cleaned. Found bio-diesel gunk partially clogging line. Cracked injection lines open and bleed them out. Noticed that not much fuel was coming out of injection lines. Cleaned line with a wire and rag three times until rag came out clean. Attempted to start combine again with no luck. Replaced injection pump, timed and bled fuel system. Attempted to start combine again. At this point I was getting a good squirt of fuel out of each injection line but combine still would not start. Thinking injection pump timing was off by one turn I retimed the injection pump and attempted to start combine again and it would not start. Replaced injectors. Attempted to start the combine again and had a fire on the starter solenoid. Replaced starter solenoid. Attempted to start combine again and it finally started. Run and checked for leaks. Checked and adjusted throttle speeds.		
		Ralph and Betty Bach auction 1480 IH combine Lot tag number #4270		
			Total	\$5,764.67