



901 West 94th Street
Minneapolis, MN 55420-4236



MINNESOTA 952-888-4121 800-362-2812
IOWA 515-957-3800 800-342-7002
MISSOURI 515-957-3800 800-342-7002
WISCONSIN 515-957-3800 800-342-7002

Sold To: T 3 FARMS LLC
2934 180TH ST
BELMOND IA. 50421

Invoice Number: SW520102663
Date: 10/31/20
Account No.: 0458010

Ship To:

Invoice Information			
WO Number:	WL80266	Make:	CHALLENGER
WO Date:	10/15/20	Model:	MT835
Store:	MASON CITY	Serial:	AGCMT835JBAM30377
Payment Terms:	CHARGE	PIN:	
P/O Number:		Id No:	
Ship Via:		Cust Unit:	J1
Invoice Type:	1F1F1F	Meter:	6482.0

Invoice Summary			
Parts:	1,797.87		
Labor:	5,200.30		
Misc:	475.95		
Taxes:	397.34	Amount Due:	\$7,871.46
Invoice Total:	7,871.46		

DUE BY 10TH OF THE NEXT MONTH
Credit card payments are only accepted at Point of Sale.
A service charge of 1 1/2 % per month will be assessed on all past due accounts.

To ensure proper credit, please detach this portion, at the perforation, and return with remittance.



T 3 FARMS LLC
2934 180TH ST
BELMOND IA 50421

Account Number: 0458010
Invoice Number: SW520102663
Invoice Date: 10/31/20

INVOICE COPY

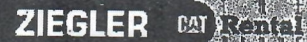
Please remit to:
ZIEGLER INC.
SDS 12-0436
PO BOX 86
MINNEAPOLIS, MN 55486-0436

Amount Due: \$7,871.46

Amount Enclosed:



901 West 94th Street
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MINNESOTA
 IOWA
 MISSOURI
 WISCONSIN

952-888-4121 800-352-2812
 515-957-3800 800-342-7002
 515-957-3800 800-342-7002
 515-957-3800 800-342-7002

Invoice Number: SW520102663 Date: 10/31/20 Account No.: 0458010 Page: 2

Quantity	Item	N/R	Description	Unit Price	Extended
REMOVE & INSTALL CYLINDER HEAD GASKET					
CUSTOMER COMPLAINT:					
COOLANT IN OIL					
CAUSE OF FAILURE:					
HEAD GASKET					
REPAIR PROCESS COMMENTS:					
REMOVED HOOD FROM MACHINE					
REMOVED AIR FILTER HOUSING AND BRACKET FROM MACHINE					
DRAINED COOLANT					
REMOVED FUEL LINES					
REMOVED COOLANT LINES					
REMOVED VALVE COVERS					
REMOVED ROCKER BOX					
REMOVED AND MARKED EACH ROCKER					
REMOVED PUSH RODS AND INJECTOR					
REMOVED HEAD BOLTS					
SEPARATED TURBO FROM EXHAUST PIPE					
REMOVED HEAD FROM MACHINE					
REMOVED EXHAUST MANIFOLD FROM HEAD					
CLEANED HEAD AND PUT IT ON A PALLET TO ZRC					
ORDERED GASKET KIT					
CLEANED UP BLOCK SURFACES					
INSTALLED MANIFOLD AND TURBO ONTO HEAD					
PUT RINGS AND HEAD GASKET DOWN					
INSTALLED HEAD					
INSTALLED HEAD BOLTS AND TORQUED TO SPEC					
INSTALLED INJECTORS					
INSTALLED ROCKERS AND PUSH RODS					
TORQUED TO SPEC					
ADJUSTED THE OVERHEAD TO SPEC					
INSTALLED ROCKER BOX					
INSTALLED VALVE COVERS					
INSTALLED COOLANT AND FUEL LINES					
INSTALLED AIR FILTER ASSEMBLY AND BRACKET					
INSTALLED HOOD					
RAN ENGINE					
NO LEAKS					
1	1R-8716		FILTER A	\$5 25.33	25.33
12	3E-8017		LOCKNUT	\$5 5.31	63.72
12	4P-4369		SPACER	\$5 12.64	151.68
12	6V-5839		WASHER-HARD	\$5 .43	5.16
6	9X-7317		SEAL O RING	\$5 3.88	23.28
12	116-3715		STUD	\$5 11.78	141.36
6	119-8784		O RING	\$5 7.51	45.06
6	152-3001		BOLT-HEX HED	\$5 .84	5.04
26	175-0454		BOLT-HEX HED	\$5 7.01	182.26
1	20R-0056		INJ GP FUEL	N5 572.97	572.97
1			CORE CHARGE	N5 187.25	187.25
1			CORE CREDIT	N5 187.25	187.25-
1	20R-0056		INJ GP FUEL	N5 572.97	572.97-
6	215-3198		SEAL	\$5 9.51	57.06
1	466-1614		KIT GASKET	N5 579.45	579.45
TOTAL PARTS				SEG. 01	1279.40 *
TOTAL LABOR				SEG. 01	3340.50 *
1.00	OIL SAMPLE				16.00
TOTAL MISC CHGS				SEG. 01	16.00 *
SEGMENT 01 TOTAL					4635.90 T



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Invoice Number: SW520102663 Date: 10/31/20 Account No.: 0458010 Page: 3

Quantity	Item	NR	Description	Unit Price	Extended
TROUBLESHOOT ENGINE COOLING SYSTEM					
CUSTOMER COMPLAINT:					
COOLANT IN OIL					
CAUSE OF FAILURE:					
WATER PUMP					
REPAIR PROCESS COMMENTS:					
DRAINED OIL					
REMOVED OIL PAN					
PRESSURIZED COOLING SYSTEM					
CHECKED FOR LEAKS					
COOLANT WAS LEAKING FROM WATER PUMP					
AND TRAILING DOWN FRONT COVER INTO OIL PAN					
			TOTAL LABOR	SEG. 02	458.50 *
			SEGMENT 02 TOTAL		458.50 T

REPLACE WITH EXCHANGE WATER PUMP					
CUSTOMER COMPLAINT:					
COOLANT IN OIL					
CAUSE OF FAILURE:					
WATER PUMP					
REPAIR PROCESS COMMENTS:					
REMOVED CAGE AROUND RIGHT SIDE FRONT COVER					
DRAINED COOLANT					
REMOVED LINES FROM WATER GALLERIES TO WATER PUMP					
REMOVED RUBBER BOOT FROM OIL COOLER TO WATER PUMP					
REMOVED LOWER RADIATOR HOSE					
REMOVED WATER PUMP					
INSTALLED NEW ORING ON NEW PUMP					
INSTALLED NEW GASKETS ON LOWER RADIATOR HOSE AND					
PORT TO OIL COOLER					
INSTALLED ALL HOSES WATER PUMP					
WASHED OIL PAN OUT AND DRIED IT					
INSTALLED OIL PAN					
ADDED 8 GAL 15W-40 TO CRANK CASE					
ADDED THE COOLANT I DRAINED PLUS 4 GAL OF ELC					
RAN MACHINE AND CHECKED FOR LEAKS					
NONE DETECTED					
INSTALLED CAGE ON RIGHT SIDE OF FRONT COVER					
RAN ENGINE					
NO LEAKS					
1	OR-0705		PUMP GP WTR	\$ 480.13	480.13
1			CORE CHARGE	575.36	575.36
1-			CORE CREDIT	575.36	575.36-
			TOTAL PARTS	SEG. 03	480.13 *
			TOTAL LABOR	SEG. 03	720.50 *
8.00			CAT DEO OIL CJ4		134.08
4.00			CAT ELC GAL		55.72
			TOTAL MISC CHGS	SEG. 03	189.80 *
			SEGMENT 03 TOTAL		1390.43 T

CRACK/LEAK TEST CYLINDER HEAD (BARE)					
1.9HRS @ \$148.00 = \$281.20					
CRACK/LEAK TEST AND CLEAN AS PER TRG GUIDELINES					
1.0 HR @ \$148.00 = \$148.00					
REMOVE & INSTALL VALVE SPRINGS PER TRG GUIDELINES					
REPAIR PROCESS COMMENTS:					
REMOVED FUEL RAIL AND BRACKETS. WASHED HEAD.					



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Invoice Number: SW520102663 Date: 10/31/20 Account No.: 0458010 Page: 4

Quantity	Item	N/R	Description	Unit Price	Extended
MAGNAFLUXED HEAD- NO CRACKS. CLEANED GASKET SURFACES AND INJECTOR CUPS; PRESSURE TESTED HEAD AT 35 PSI FOR 1 HOUR- HEAD TESTED GOOD.					
6	361-8205		SEAL-FUEL SY S	6.39	38.34
			TOTAL PARTS	SEG. 20	38.34 *
				F/R LBR	429.20 *
			SEGMENT 20 TOTAL		467.54 T

MACHINE/GRIND/MILL CYLINDER HEAD (BARE)					
1.7 HRS @ \$148.00 = \$251.60					
RESURFACE CYLINDER HEAD AS PER TRG GUIDELINE					
REPAIR PROCESS COMMENTS:					
HEAD HAD FIRE RING DAMAGE ON #3 CYL. RESURFACED					
HEAD .005". FINAL WASHED HEAD. INSTALLED FUEL					
RAIL WITH NEW SEALS.					
			TM		
				F/R LBR	251.60 *
			SEGMENT 21 TOTAL		251.60 T

			SERVICE SUPPLIES AND ENVIRONMENTAL CHARGES		270.15 T
			IOWA SALES TAX - 6%		340.58 T
			IA LO LABOR CERRO GO		56.76 T
			*** INVOICE COPY ***		
			DUE BY 10TH OF THE NEXT MONTH		
			INVOICE TOTAL		7,871.46



901 West 94th Street
 Minneapolis MN 55420-4236



Minnesota 800-352-2812
 Iowa 800-342-7002
 Missouri 800-342-7002
 Wisconsin 800-342-7002

Service Invoice

Invoice SI000132048
 Date 2/2/2022
 Call Number SC00157892
 Location Mason City
 Page 1 / 4

Sold to: T 3 FARMS LLC
 2934 180TH ST
 BELMOND, IA 50421-7545

Ship to 2934 180TH ST
 BELMOND, IA 50421-7545

Invoice Account	Payment	Due Date
0458010	AR - Net 10th of the Following Month	3/10/2022

Customer PO	Customer EQ	Model	Serial Number	Equipment ID	Segment SMU
	J1	MT835	AGCMT835JBAM30377	CU0144691	6,867

SC00157892-007 PMI - Machine

Quantity	Type	Part Number	Description	Unit Price	Amount
8.00	Misc	SAM	Labor		
1.00	Misc	COL	SOS - Oil Sample		
1.00	Misc		Coolant Sample		
			Labor: 295.00	Misc: 80.00	Segment Subtotal: 375.00

Credit card payments are only accepted at Point of Sale.
 A service charge of 1 1/2% per month will be assessed on all past due accounts.

T 3 FARMS LLC
 2934 180TH ST
 BELMOND, IA 50421-7545

Invoice SI000132048
 Date 2/2/2022
 Account 0458010

Please Remit to:

Ziegler Inc.
 SDS 12-0436
 PO BOX 86
 MINNEAPOLIS, MN 55486-0436

Amount Due:

\$9,215.64

Amount Enclosed:

Invoice
SI000132048

Date
2/2/2022

Call Number
SC00157892

Location
Mason City

Page
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Customer PO	Customer EQ	Model	Serial Number	Equipment ID	Segment SMU
	J1	MT835	AGCMT835JBAM30377	CU0144691	6,867

SC00157892-006 Promotion

Quantity	Type	Part Number	Description	Unit Price	Amount
-1.00	Misc	APD	AG PMI DISCOUNT	100.00	-100.00
-1.00	Misc	DAG	MISC DISC PARTS	1,006.02	-1,006.02
				Misc: -1,106.02	Segment Subtotal: -1,106.02

Customer PO	Customer EQ	Model	Serial Number	Equipment ID	Segment SMU
	J1	MT835	AGCMT835JBAM30377	CU0144691	6,867

SC00157892-001 Repair - Oil Leak

Customer complaint: engine oil leak on left front corner of engine

Resultant damage: replace seal

Cause of failure: rocker housing leaking oil seal torn

Repair process comments: remove valve covers

remove turbo and exhaust manifold

remove intake manifold

remove rocker housing cover

remove faulty seal

install new seal with new washers spacers and grommets

reinstall intake and exhaust manifold

reinstall turbo

run machine and check for leaks ok

Quantity	Type	Part Number	Description	Unit Price	Amount
1.00	Parts	1095309	Gasket	128.64	128.64
1.00	Parts	1S4295	Gasket	7.45	7.45
4.00	Parts	3E8017	Locknut	5.66	22.64
8.00	Parts	3E4352	Washer	0.44	3.52
6.00	Parts	1095313	Gasket	3.69	22.14
3.00	Parts	7W5164	Gasket	4.63	13.89
8.00	Parts	9Y7215	Sleeve	15.91	127.28
8.00	Parts	7C8292	Isolator	5.26	42.08
2.00	Parts	3359214	Clamp-Band	6.03	12.06
	Labor		Labor		357.50
1.00	Misc	SAM	SOS - Oil Sample	16.00	16.00

Parts: 379.70

Labor: 357.50

Misc: 16.00

Segment Subtotal: 753.20

Invoice
SI000132048

Date
2/2/2022

Call Number
SC00157892

Location
Mason City

Page
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Customer PO	Customer EQ	Model	Serial Number	Equipment ID	Segment SMU
	J1	MT835	AGCMT835JBAM30377	CU0144691	6,867

SC00157892-003 Remove & Install - Engine Oil Cooler

Customer complaint: replace engine cooler as per oil sample

Resultant damage: replace cooler

Cause of failure: cooler coming apart inside

Repair process comments: drain coolant

remove engine cooler

install new cooler and new seals

refill with coolant

run machine and check for leaks ok

Quantity	Type	Part Number	Description	Unit Price	Amount
1.00	Parts	1154517	Core A	1,700.85	1,700.85
2.00	Parts	1173036	O Ring	4.59	9.18
2.00	Parts	0617540	Seal O Ring	10.28	20.56
2.00	Parts	2N5243	Seal O Ring	4.42	8.84
1.00	Parts	1316645	Hose	12.10	12.10
	Labor		Labor		500.50

Parts: 1,751.53

Labor: 500.50

Segment Subtotal: 2,252.03

Customer PO	Customer EQ	Model	Serial Number	Equipment ID	Segment SMU
	J1	MT835	AGCMT835JBAM30377	CU0144691	6,867

SC00157892-004 Remove & Install - Turbocharger

Customer complaint: turbo impeller loose

Resultant damage: replace turbo

Cause of failure: bearing loose

Repair process comments: remove lines to turbo

remove turbo from engine

install new turbo with new seals and gaskets

reinstall lines

run machine check for leaks

Quantity	Type	Part Number	Description	Unit Price	Amount
1.00	Parts	0R7598	Turbo Gp	2,001.70	2,001.70
1.00	Parts	0R7598CC	Turbo Gp - Core Char	923.53	923.53
-1.00	Parts	0R7598WC	Turbo Gp - Worn Core	923.53	-923.53
	Labor		Labor		429.00

Parts: 2,001.70

Labor: 429.00

Segment Subtotal: 2,430.70

Invoice SI000132048	Date 2/2/2022	Call Number SC00157892	Location Mason City	Page 4 / 4
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Customer PO	Customer EQ J1	Model MT835	Serial Number AGCMT835JBAM30377	Equipment ID CU0144691	Segment SMU 6,867
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SC00157892-005 Remove & Install - Muffler

Customer complaint: hole in muffler
 Resultant damage: replace muffler
 Cause of failure: rusted
 Repair process comments: remove muffler from machine
 install new muffler
 run machine ok

Quantity	Type	Part Number	Description	Unit Price	Amount
6.00	Parts	CH200-8749 - 200	STOP-23MM X 50MM	43.24	259.44
2.00	Parts	184-5055 - 200	ROLL COVER	68.58	137.16
1.00	Parts	500627D1 - 200	CABLE	34.88	34.88
1.00	Parts	209-0801 - 200	MUFFLER	3,520.07	3,520.07
	Labor		Labor		143.00

Parts: 3,951.55 Labor: 143.00 Segment Subtotal: 4,094.55

Customer PO	Customer EQ J1	Model MT835	Serial Number AGCMT835JBAM30377	Equipment ID CU0144691	Segment SMU 6,867
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SC00157892-002 Travel To/From

Quantity	Type	Part Number	Description	Unit Price	Amount
	Labor		Labor		88.50
40.00	Misc	MIL-AG	TRAVEL AG MILEAGE	3.07	122.80

Labor: 88.50 Misc: 122.80 Segment Subtotal: 211.30

IOWA STATE SALES TAX 6.000% 110.80

Sales Tax Subtotal 110.80

Subtotal	9,010.76
Shop Supplies and Environmental Fees	94.08
Sales Tax	110.80
Total	\$ 9,215.64