



RDO Equipment Co.
17440 US Hwy 281
Redfield, SD 57469
605-472-2540
Fax: 605-472-3616

For Billing Inquiries or to
receive invoices via E-mail or
MyDealer website, please contact
RDOAR@rdoequipment.com

Ship to: N/A

Invoice to: TERRY HUSS
16716 355TH AVE
FAULKTON SD 57438-7402

Branch
REDFIELD, SD *REPRINT*

Date 02/28/17 Time 20:49:49 (B) Page 01

Account No. 2325035 Phone No. 6053922325 Invoice No. W34164

Ship Via Purchase Order

Tax Exemption Number FARM CERT Federal ID Number

Salesperson AN8

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
W0103832	USED AIR SEEDERS		X H01850X671816	03/02/99	
	1850		E H01900T675337		

Stock Up and Save!

All March, save 15% on John Deere and Fleetguard Filters.
Plus, take 10% off select John Deere grease and fuel conditioners, and save
8% on John Deere oil in 2-1/2 gallon and larger sizes.

REPAIR# 1 C MAF01 RDO-210-025 01/16/17 01/16/17
ADJUST GAUGE WHEEL SPACING, PER FOOT
Install new narrow gauge wheel assemblies
Add or remove shims as required to space gauge wheel to disc
opener.

AA66988	WHEEL NARROW	68	82.90	5637.20
	Tire And Wheel Assembly			
N219448	SPACER	1	5.59	5.59
N282054	WASHER	50 O	.35	17.50
19H1863	CAP SCREW	1 M	3.09	3.09
	PARTS			5663.38
	LABOR			967.50
10404099	24901050	REPAIR TOTAL==>		6630.88

REPAIR# 2 C SRI01 10-210-040 01/16/17 01/16/17
OPENER BEARING, REMOVE AND REPLACE
Remove and install disk opener, opener
bearings, set tension to opener, check.

AN282374	LEVER	2 M	97.86	195.72
A31870	LOCK NUT	2	3.49	6.98
B13294	SEAL	138	5.50	758.74
JD7844	LUBRICATIO	7	1.09	7.63
	Lubrication Fitting			
JD8253	CUP	10	2.91	29.10

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	1850	E	H01900T675337		
JD8933	BEARING	9	7.22		64.98
N10215	NUT	12	.95		11.40
N219000	BUSHING	138	2.19		302.22
N219700	HUB	3 O	90.99		272.97
N283804	DISK BLADE	68	31.49		2141.32
OUTPT	SLEEVES/154210	1	220.00		220.00
03H1519	BOLT	12	.77		9.24
11M7023	COTTER PIN	68	.36		24.48
19M8224	CAP SCREW	2	4.59		9.18
			PARTS		4053.96
			LABOR		10200.00
10404099			REPAIR TOTAL==>		14253.96

REPAIR# 3 C MAF01 10-210-010 01/16/17 01/16/17
 SEED BOOT, R&R
 Remove and install seed boot, and (transfer seed firmer to
 new boot if needed), install with new leaf spring, check.
 Transfer seed firmer to new boot (if needed).
 Install with new leaf spring.
 Check.

AN280316	TUBE *	34 N	84.95	2888.30
AN280317	TUBE *	34 N	84.95	2888.30
G6867E	WASHER	8 N	.99	7.92
K40015	LOCK NUT	1	2.54	2.54
N14820	SELF-LOCKI	68 S	.73	49.64
	Self-Locking Screw			
N219982	STRAP	68	2.55	173.40
N281525	CAP SCREW	68 S	2.35	159.80
N284055	SPRING	68	5.50	374.00
R28007	BOLT	69 S	1.40	96.60

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	1850	E	H01900T675337		
14H1076	NUT	68	S .54		36.72
19H3353	CAP SCREW	1	6.12		6.12
24H1452	WASHER	1	1.49		1.49
24M7338	WASHER	1	1.89		1.89
			PARTS		6686.72
			LABOR		5100.00
10404099			REPAIR TOTAL==>		11786.72

REPAIR#	5	C	MAF01	RDO-080-007	01/16/17	01/16/17	
PRESS WHEEL ARM BUSHINGS							
Remove and replace press wheel arm bushing.							
N219547			BUSHING	136	5.50		748.00
					PARTS		748.00
					LABOR		2975.00
10404099					REPAIR TOTAL==>		3723.00

REPAIR#	6	C	RBB01	10-640-020	01/16/17	01/16/17	
AIR TOWER, INSTALL							
Install new style 8 run towers							
BA31992			8	PORT SECONDAR	4	N	200.00
BA31993			9	PORT SECONDAR	4	N	207.00
					PARTS		1628.00
					LABOR		480.00
10404099					REPAIR TOTAL==>		2108.00

REPAIR#	7	C	RBB01	10-640-010	01/16/17	01/16/17	
SECONDARY AIR HOSES, INSTALL							
Replace all secondary hoses							
AA46694				CLAMP	2	N	11.04
AA54445				BULK HOSE			12.60CR

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	1850	E	H01900T675337		
A60676	Universal Joint	2	N	83.52	167.04
A60704	CLAMP	2	N	17.26	34.52
PM112BK100	Hose	419		.81	339.39
14M7400	LOCK NUT	1		1.38	1.38
19M8343	CAP SCREW	1	M	4.25	4.25
			PARTS		556.06
			LABOR		1020.00
10404099	REPAIR TOTAL==>				1576.06

REPAIR# 8	C	RBB01	RDO-640-050	01/16/17	01/16/17	
NO-TILL AIR SEEDER 8-RUN PRIMARY HOSE REPLACEMENT						
Replace all primary hoses						
AA67121		COUPLING	4	92.16	368.64	
A54714		U-BOLT	2	N	9.23	18.46
A60759		SEAL	8		17.15	137.20
A64855		U-BOLT	1	N	5.77	5.77
A82371		COUPLING	4	S	48.89	195.56
PM113UVCLBK		BULK HOSE	220		4.72	1038.40
TY22472		CLAMP	16		1.38	22.08
14M7400		LOCK NUT	8		1.38	11.04
19M7805		SCREW	2		1.97	3.94
			PARTS			1801.09
			LABOR			1000.00
10404099		REPAIR TOTAL==>				2801.09

REPAIR# 9	C	RBB01	10-640-020	01/16/17	01/16/17
MANIFOLD CONVERSION KIT - AA57283					
Add 2 primary runs to existing manifolds					
A59345		LINE	2	57.50	115.00
A61522		MANIFOLD	4	65.00	260.00

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W0103832	USED AIR SEEDERS 1850	X	H01850X671816 E H01900T675337	03/02/99	
A61523	MANIFOLD	4	49.00		196.00
A61524	PLUG	4	14.55		58.20
A61525	CLAMP	8	10.65		85.20
A63186	TUBE	2 N	89.99		179.98
A70821	SEAL	2	25.35		50.70
A72998	BUSHING	2 N	25.00		50.00
OUTPT	CLAMP-297509	1	3.62		3.62
OUTPT	CLAMPS 154631	1	8.34		8.34
TY22472	CLAMP	12	1.38		16.56
TY26101	BRAKE CLR Cleaning Solvent	2	4.92		9.84
03M7352	BOLT	16	2.12		33.92
14M7397	LOCK NUT	16	.65		10.40
37H164	SCREW	4	.66		2.64
			PARTS		1080.40
			LABOR		1800.00
10404099			REPAIR TOTAL==>		2880.40

REPAIR# 10 C RBB01 RDO-080-002 01/16/17 01/16/17
REPLACE METER DRIVE BUSHINGS
REMOVE METER DRIVE CHAIN, AGITATOR DRIVE, SPROCKET AND
METERS.

REMOVE STUB SHAFT AND BUSHINGS
INSTALL NEW BUSHINGS
RE-INSTALL COMPONENTS

A82567	NO DESC	4	17.86		71.44
M112835	BUSHING	1	3.57		3.57
			PARTS		75.01
			LABOR		450.00
10404099			REPAIR TOTAL==>		525.01

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	1850	E H01900T675337		

REPAIR# 11 C RBB01 RDO-700-030 01/16/17 01/16/17

COMMODITY METERS, SET FEED RATE

Disassemble meter rollers and change feed roller from 6 run
to 8 run

Adjust tuning rings to adjust the flow rate for 8 run towers

AA22119	LATCH	4 M	7.92	31.68
AA45606	INSERT	6 N	86.79	520.76
AA45607	INSERT	2 N	85.00	170.00
AA48753	PLATE	2	39.25	78.50
AN281426	VALVE	1	96.12	96.12
A31869	LOCK NUT	6	2.91	17.46
A54632	TUBE *	1 N	41.73	41.73
A57197	ROLLER	3	6.79	20.37
A58876	BRUSH	5	15.65	78.25
A59770	CUP	4	50.23	200.92
A60705	BRACKET	4 N	147.21	588.84
A62188	PANEL	8	2.35	18.80
A62190	BRACKET	2 N	48.29	96.58
A65143	STRUCTURAL	2 N	110.21	220.42
A68441	BRACKET	2 N	160.52	321.04
A90542	Strip	3 N	15.48	46.44
FRT	SHIP/HANDLING	3	7.07	21.20
N236978	LINK	1 N	394.06	394.06
R44302	CLIP	300	.12	36.00
TY22472	CLAMP	8	1.38	11.04
TY24409	BULK HOSE	1	21.19	21.19
TY6341	GREASE	10	4.07	40.70
14M7303	FLANGE NUT	6	.48	2.88
14M7328	LOCK NUT	18	2.55	45.90

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W0103832	USED AIR SEEDERS	X	H01850X671816	03/02/99	
	1850	E	H01900T675337		
14M7528	LOCK NUT	8	.48		3.84
19M7774	SCREW	6	.68		4.08
19M7775	SCREW	8	.74		5.92
19M8295	CAP SCREW	6	3.16		18.96
37H164	SCREW	8	.66		5.28
			PARTS		3158.96
			LABOR		450.00
10404099			REPAIR TOTAL==>		3608.96

REPAIR# 12 C BSF01 RDO-040-DIAG 01/16/17 01/16/17

ELECTRICAL DIAGNOSTICS

Diagnose and repair blockage system

39 blockage sensors do no show up.

Check harnesses and connectors.

Install new sensors and they showed up

Configure blockage system

AA44597	CONNECTOR	24	N	9.05	217.20
AA44598	CONNECTOR	4	N	12.38	49.52
	Electrical Connector Assy				
AA48411	WIRING HAR	2		428.90	857.80
AA48797	WIRING HAR	2	N	207.88	415.76
AA48956	WIRING HAR	2	N	148.08	296.16
AA63470	BLOCK SENS	39	S	124.45	4853.70
AT32332	ELBOW	1		19.84	19.84
TY26186	3/8 LOOM	12		.82	9.84
X10643-8-6	HOSE FITTI	1		7.42	7.42
X13743-8-6	ELBOW FITT	1		19.02	19.02
X487TC-6-RL	Bulk Hose 3/8IN	1		5.45	5.45
X8FNTX-S	FITTING	1		3.77	3.77
X8R5OX-S	TEE FITTIN	1		14.06	14.06

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	1850	E	H01900T675337		
			PARTS		6769.54
			LABOR		3250.00
10404099			REPAIR TOTAL==>		10019.54

REPAIR# 13	C SRI01 10-120-020	01/24/17	01/24/17		
	CLOSING WHEEL, REPLACE BEARING				
	Replace all closing wheel bearings and bolts				
AN212132	BALL BEARI	69	14.79		1020.51
A47217	BEARING CA	68 S	3.98		270.64
L1610N	SNAP RING	3	5.16		15.48
OUTPT	HARDWARE	1	162.84		162.84
24M7338	WASHER	9	1.89		17.01
			PARTS		1486.48
			LABOR		3060.00
10404099			REPAIR TOTAL==>		4546.48

REPAIR# 14	C MAF01 10-120-030	01/24/17	01/24/17		
	PRESS WHEEL, R&R BEARING OR RUBBER				
	Install 68 new press wheels				
AN281359	WHEEL AND	68 S	32.93		2239.52
	Tire And Wheel Assembly				
A31871	LOCK NUT	3 M	5.93		17.79
E63018	SPRING PIN	11 S	2.41		26.51
N214510	TORSION SP	4	15.75		63.00
N214511	TORSION SP	2	15.75		31.50
N219547	BUSHING	8	5.50		44.00
N233327	CAP SCREW	2 N	21.89		43.78
N280648	BUSHING	68	15.50		1054.00
TY25624	GREEN SPR	1	9.49		9.49
	Green Spray Paint				

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	1850	E	H01900T675337		
19M8288	CAP SCREW	3 M	8.61		25.83
24H1459	WASHER	1 M	4.05		4.05
			PARTS		3559.47
			LABOR		1275.00
10404099			REPAIR TOTAL==>		4834.47

REPAIR# 15 C RBB01 RDO-120-010 01/24/17 01/26/17

WHEEL BEARINGS, REPLACE PER HUB

CORRECTION:

Remove tires on air seeder
Remove dust cap, cotter pin, outer bearing, hub, inner,
bearing, and seal.
Clean old grease out of hub and bearings
Repack bearings with clean grease
Install new seal
Install inner bearing
Install hub
Install outer bearing
Install washer, nut, and cotter pin
Fill hub with grease
Install dust cap
Repeat on all 16 hubs
Left rear wing spindle was damaged from a previous bearing
failure
Remove 4 bolts that hold spindle assembly to wing
Took spindle assembly to Burdicks to be repaired
Left rear inner wing tire both bearings replaced due to
water in hub
Right rear outer wing tire both bearings replaced due to
missing dust cap.

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	1850	E	H01900T675337		
Greased all caster pivots					
AN102562	LUBRICANT	2	3.67		7.34
AR26480	SEAL	16	11.03		176.48
JD21	WHEEL BOLT	2 M	2.87		5.74
JD8251	BRG CUP	2	7.22		14.44
JD8929	BRG CONE	2	16.72		33.44
JD9041	BRG CONE	2	31.19		62.38
JD9170	CUP	2	10.78		21.56
R26632	CUP	2	6.48		12.96
R50992	CAP	1	10.60		10.60
SUBLET LABOR	REPAIR SPINDLE	1	445.90		445.90
TY6341	GREASE	10	4.07		40.70
11M7030	COTTER PIN	4	.45		1.80
24H1513	WASHER	4	1.03		4.12
			PARTS		391.56
			LABOR		2500.00
			SUBLET		445.90
10404099			REPAIR TOTAL==>		3337.46

REPAIR# 16 C SMV01 RDO-080-001 01/24/17 02/01/17

WELDING

CORRECTION:

remove paint from cracked area
 welded cracked area
 smoothed weld
 re-welded area for more strength
 painted welded area

ADDITIONAL DESCRIPTION:

Left main frame spindle cracked
 Hardware on air cart hitch was loose, holes are egged.

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	1850		E H01900T675337		
Installed new hardware and welded the hitch tube to the cart					
Welded U bolts to the main frame to support primary run hoses					
A58286	U-BOLT	1	N 18.17		18.17
A58287	U-BOLT	4	N 20.38		81.52
A68432	U-BOLT	8	N 9.00		72.00
H77698	TIE BAND	30	.36		10.80
			PARTS		182.49
			LABOR		375.00
10404099			REPAIR TOTAL==>		557.49

REPAIR# 18 C BSF01 10-200-040 01/24/17 02/21/17

R&R AGITATOR SHAFT (PER TANK)

NOTE

-THIS TIME IS FOR 2 TECHS, JOB COULD TAKE LONGER IF SHAFT IS SIEZED.

Disconnect agitator drive.

Remove and retain agitator crank and washers.

Insdie tank, remove spring pins from shaft.

Pull agitator shaft from left hand meter end cap.

Collect agitators inside tha tank as shaft is removed.

Slide agitator shaft back into meter hosing.

Install agitators as shaft is being installed. Ensure that agitators are facing the correct way.

Install spring pins.

Re-install agitator crank and washers.

Re-connect agitator drives.

A57870	SHAFT	1	89.52	89.52
A62799	AGITATOR	13	5.69	73.97
A62931	PIN *	24	4.05	97.20

CONTINUED ON PAGE 12

Thank you for your business



RDO Equipment Co.
17440 US Hwy 281
Redfield, SD 57469
605-472-2540
Fax: 605-472-3616

For Billing Inquiries or to
receive invoices via E-mail or
MyDealer website, please contact
RDOAR@rdoequipment.com

Ship to: N/A

Invoice to: TERRY HUSS
16716 355TH AVE
FAULKTON SD 57438-7402

Branch
REDFIELD, SD

Date 02/28/17 Time 20:49:49 (B) Page 12

Account No. 2325035 Phone No. 6053922325 Invoice No. W34164

Ship Via Purchase Order

Tax Exemption Number FARM CERT Federal ID Number

Salesperson
AN8

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
W0103832	USED AIR SEEDERS		X H01850X671816	03/02/99	
	1850		E H01900T675337		
R44302	CLIP	200	.12		24.00
34M7030	SPRING PIN	1	.44		.44
			PARTS		285.13
			LABOR		300.00
10404099			REPAIR TOTAL==>		585.13

REPAIR# 19 C BSF01 RDO-050-089	01/24/17	02/28/17
CART DRIVE CHAINS, REPLACE		
Replace drive chains and tensioner sprocket on clutch drive		
AA32729	CHAIN SPRO	1 19.23 19.23
SW40COUS	CHAIN LINK	1 1.96 1.96
SW40OLUS	CHAIN LINK	1 3.54 3.54
SW40X50US	ROLLER CHAIN	7 5.45 38.15
		PARTS 62.88
		LABOR 218.75
10404099		REPAIR TOTAL==> 281.63

***** WORK ORDER TOTALS *****

	PARTS	38189.13
	LABOR	35421.25
	SUBLET	445.90
	SUB TOTAL==>	74056.28
	SD STATE TAX 4.5%	67.96
725189	6214932156	TOTAL FARMPLAN CHG 74124.24

PLEASE REMIT TO: JOHN DEERE FINANCIAL
P.O. BOX 4450
CAROL STREAM, IL 60197-4450

CONTINUED ON PAGE 13

Thank you for your business



RDO Equipment Co.
17440 US Hwy 281
Redfield, SD 57469
605-472-2540
Fax: 605-472-3616

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Branch
REDFIELD, SD

Date	Time	Page
02/28/17	20:49:49 (B)	13

Account No.	Phone No.	Invoice No.
2325035	6053922325	W34164

Ship Via	Purchase Order
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Tax Exemption Number	Federal ID Number
FARM CERT	

Salesperson
AN8

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
W0103832	USED AIR SEEDERS	X H01850X671816	03/02/99	
1850		E H01900T675337		

Thank you for your business