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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

<b>SOLD TO</b>	SERVICE MARKETING	<b>SHIP TO</b>
	TRK ENGINE BMC.60055.05.E.SRV	
	ABERDEEN	

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	05E3055		999	06FEB2018	05W00090829	1

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563615	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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PERFORM TA 1 INSPECTION

TOTAL LABOR	SEG. AA	193.60 *
SEGMENT AA TOTAL		193.60 T

\*\*\* INVOICE COPY \*\*\*

Butler Machinery Company's service labor is warranted to the customer for a period of 90 days from the date of work, to include defects in workmanship performed by Butler Machinery employees. This warranty would include the replacement of parts and labor, damaged by that defect in workmanship. Any failures caused by defect of parts, whether replaced new at the time of our work, or re-used, will be covered by the original manufacturer's applicable warranties, if any. Goods cannot be returned without our permission and are subject to restocking charge. All items marked with an asterisk (\*) have been declared non-returnable by the manufacturer and are not acceptable for credit.

Items not shown are backordered.  
Claims for shortages must be made within 5 days.

<b>TERMS:</b> CASH NET 30 1.5% PER MONTH (18% PER ANNUM) SERVICE CHARGE ON OVERDUE ACCOUNTS.	<b>Please Pay This Amount</b>	<b>\$ 193.60</b>
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BUTLER MACHINERY COMPANY

## CUSTOMER INVOICE REPRINT

<b>S O L D  T O</b>	SERVICE GOODWILL		<b>SHIP TO</b>			
	TRK ENGINE BMC.60150.05.E.SRV					
	ABERDEEN					
<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b>	<b>PAGE</b>
05	05E3150		999	06FEB2018	05W00090830	1
<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>	
			7563616	07DEC2017	0527225	
<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>	
	CAT	C15	0MXS97354	1243993.0		
<b>QUANTITY</b>	<b>PART NUMBER</b>	<b>N/R</b>	<b>DESCRIPTION</b>	<b>UNIT PRICE</b>	<b>EXTENDED PRICE</b>	
			ADJUST STEERING WHEEL			
			COMPLAINT: ADJUST STEERING WHEEL			
			CAUSE: AT A ANGLE			
			CORRECTION: WHEN ROAD TESTING FOUND THE STEERING			
			WHEEL WAS AT A ANGLE GOING DOWN THE ROAD, USED			
			PULLER TO GET THE WHEEL REMOVED, CHANGED WHEEL			
			POSITION TIGHTEN NUT, ROAD TESTED TO VERIFY.			
			TOTAL LABOR	SEG. 31	79.20	*
			SEGMENT 31 TOTAL		79.20	T
-----						
* * * INVOICE COPY * * *						
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BUTLER MACHINERY COMPANY

## CUSTOMER INVOICE REPRINT

<b>S O L D  T O</b>	PHARIS FARMS INC 40220 125TH ST GROTON SD 57445-5402		<b>SHIP TO</b>			
	<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b> <b>PAGE</b>
	05	C79005		999	06FEB2018	05W00090831    1
	<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>
			7563617	07DEC2017	0527225	
<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>	
	CAT	C15	0MXS97354	1243993.0		
<b>QUANTITY</b>	<b>PART NUMBER</b>	<b>N/R</b>	<b>DESCRIPTION</b>	<b>UNIT PRICE</b>	<b>EXTENDED PRICE</b>	
IN BMC SHOP ABERDEEN SD  TROUBLESHOOT CAB HEATER  COMPLAINT: CAB HEATER DOES NOT BLOW AIR PROPERLY CAUSE: THE FRESH AIR DOOR IS STUCK LETTING EXCESSIVE DEBRIS INTO A/C EVAPORATOR, CAUSING PLUGGING AND LOWER AIR FLOW CORRECTION: CHECKED THE BLOWER SYSTEM OUT IN CAB, IT BLOWS PRETTY GOOD, VERIFIED THE DOORS WERE WORKING PROPERLY, BY TURNING THE CONTROL FROM DEFROST, FLOOR, HEAD, THE AIR FLOW ALL FOLLOWED, CHECKED CAB AIR FILTER IT WAS DIRTY BUT NOT TO BAD, INSPECTED THE A/C EVAPORATOR IT IS GETTING PLUGGED, IT COULD BE REMOVED AND CLEANED, ALSO NEED TO GET THE BLEND DOOR WORKING.						
TOTAL LABOR				SEG. 01	84.70 *	
SEGMENT 01 TOTAL					84.70 T	
-----  TROUBLESHOOT STEERING SYSTEM  COMPLAINT: POWER STEERING DOES NOT WORK WELL CAUSE: THE POWER STEERING SYSTEM HAS METAL CONTAMINATION AND SILVER OIL IN IT, LOOKS LIKE A						
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	STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
	05	C79005		999	06FEB2018	05W00090831	2
	SHIP VIA			INV. SEQ.	DOC. DATE	REFERENCE NO.	
			7563617	07DEC2017	0527225		
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.		
	CAT	C15	OMXS97354	1243993.0			
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE		
SYSTEM FAILURE CORRECTION: PULLED THE RESERVOIR COVER OFF CUT THE OIL FILTER OFF FOUND IT HAS SMALL METAL PARTICLES IN IT, THE OIL WAS SILVER IN COLOR, LOOKED AT THE STEERING GEAR FOUND THE INPUT SHAFT HAS MOVEMENT THE GEAR WILL NEED TO BE REPLACED, WILL HAVE TO INSPECT PUMP WELL AND CLEAN ENTIRE SYSTEM OUT.							
TOTAL LABOR				SEG. 02	84.70 *		
SEGMENT 02 TOTAL					84.70 T		
-----							
PERFORM MAINTENANCE ON ENGINE HIGH  INCLUDES ENGINE OIL AND FILTER CHANGE, FUEL FILTER CHANGE, AND GENERAL CHASSIS INSPECTION AND GREASING. ALSO INCLUDES CHECKING COOLANT CONDITIONER LEVEL. TAKE OIL AND COOLANT SAMPLES. NOTE COOLANT STRENGTH.							
				F/R PTS	191.00 *		
				F/R LBR	109.00 *		
SEGMENT 03 TOTAL					300.00 T		
-----							
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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

<b>S O L D  T O</b>	PHARIS FARMS INC		<b>SHIP TO</b>			
	40220 125TH ST					
	GROTON SD 57445-5402					

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	3

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	OMXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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MISCELLANEOUS MAINTENANCE PARTS

2	P550463		ELEMENT/23521528 S	10.71	21.42
2	PS1025		DIESEL FUEL SUP.QTS	5.69	11.38
			TOTAL PARTS	SEG. 04	32.80 *
			SEGMENT 04 TOTAL		32.80 T

OBTAIN SOS  
SAMPLE

PULLED SAMPLES ON BOTH REAR ENDS AND TRANSMISSION,  
FILLED OUT PAPERWORK AFTER REPAIR

3	SOSBTLNP		(SD)NO POST BTL S	15.00	45.00
			TOTAL PARTS	SEG. 05	45.00 *
			SEGMENT 05 TOTAL	F/R LBR	60.50 *
					105.50 T

REPLACE SERPENTINE BELT

COMPLAINT: A/C BELT CRACKED UP

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BUTLER MACHINERY COMPANY

## CUSTOMER INVOICE REPRINT

<b>SOLD TO</b>	PHARIS FARMS INC 40220 125TH ST GROTON SD 57445-5402		<b>SHIP TO</b>				
	STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
	05	C79005		999	06FEB2018	05W00090831	4
	SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
		7563617	07DEC2017	0527225			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.		
	CAT	C15	0MXS97354	1243993.0			
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE		
	CORRECTION: REMOVED THE A/C BELT FROM FRONT OF ENGINE, REPLACED IT WITH A NEW ONE.						
1	4060515		Gatorback Poly-V BS	22.21	22.21		
	TOTAL PARTS		SEG. 06		22.21 *		
	TOTAL LABOR		SEG. 06		60.50 *		
	SEGMENT 06 TOTAL				82.71 T		
<p>RECONDITION FIFTH WHEEL</p> <p>COMPLAINT: 5TH WHEEL PLATE WAS LOOSE ON THE CHECKING TOOL. THE RUBBER MOUNTS FOR THE 5TH WHEEL WERE WORN OUT</p> <p>CAUSE: THE 5TH WHEEL NEEDED NEW JAWS PUT IN AND NEW SADDLE MOUNTS INSTALLED</p> <p>CORRECTION: REMOVED THE MOUNTING PINS FROM THE 5TH WHEEL, REMOVED THE RUBBER SUPPORTS THAT THAT PINS GO IN, INSTALLED MOUNTING PIN AND RETENTION BOLTS, REMOVED THE JAWS, LEVERS ETC. PRESSURE WASHED THE GREASE FROM THE PLATE, INSTALLED NEW ADJUSTING WEDGE AND SPRING, JAWS, WORKED ON GETTING THE PLUNGER AND SPRING COMPRESSED PUT A BLOCK IN TO KEEP IT COMPRESSED INSTALLED THE CAM ARM, RELEASE</p>							
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	40220 125TH ST					
	GROTON SD 57445-5402					

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05	C79005		999	06FEB2018	05W00090831	5

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	OMXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
LEVER AND HANDLE, ADJUSTED THE JAWS, REMOVED THE RUBBER CUSHIONS INSTALLED NEW INSTALLED PLATE WITH NEW PIN TORQUED PIN RETAINING BOLTS TO SPEC.					
1	461-6539		KIT-PINS C S	62.94	62.94
			TOTAL PARTS	SEG. 07	62.94 *
				F/R LBR	605.00 *
1.00	0139768-00001		LH REBUILD KIT		429.48
1.00	0139768-0000		FREIGHT IN		12.00
			TOTAL MISC CHGS	SEG. 07	441.48 *
			SEGMENT 07 TOTAL		1109.42 T

CLEAN& INSPECT RADIATOR  
CORE THREE

COMPLAINT: CLEAN RADIATOR  
CAUSE: DIRTY  
CORRECTION: REMOVED THE A/C CONDENSER AND SET IT ASIDE, REMOVED THE SHROUDING ON THE SIDE OF THE CAC WHICH BROKE ALL THE BOLTS GETTING IT REMOVED, LIFTED THE CAC CORE OUT, PRESSURE CHECKED WHICH WAS GOOD, TOOK TO THE WASH BAY AND PRESSURE WASHED, WASHED ON THE RADIATOR WHICH WAS VERY DIRTY AND TOOK A LOT TO GET CLEANED, STARTED TO

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SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
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	CAT	C15	OMXS97354	1243993.0	

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WASH ON THE A/C CONDENSER WHICH ALSO WAS VERY PLUGGED AND WASN'T GAINING THE A/C SYSTEM WAS ALREADY DRAINED FOR OTHER REPAIRS, REMOVED THE HOSES AND TOOK CORE TO WASH BAY PRESSURE WASHED AND BLEW OUT WITH AIR, PUT THE CAC CORE BACK ON THE RADIATOR WITH NEW MOUNTS AND SEVERAL BOLTS THAT WERE CUT OFF WITH DIE GRINDER TO GET REMOVED, BROKEN BOLTS WERE REMOVED INSTALLED SIDE SHROUDING, PUT THE A/C CONDENSER BACK ON WITH NEW MOUNTING, REPLACED THE RADIATOR SUPPORT ROD BUSHINGS AND INSTALLED RODS, INSTALLED NEW HOOD CABLE WHICH BROKE WHEN REMOVING THE ORIGINAL.

1	3K-6060		NUT	N	.69	.69
4	6N-8863		WASHER	S	.80	3.20
8	9M-1974		WASHER	S	.25	2.00
4	PL1077		CHRG AIR COOL BSHGS		8.87	35.48
6	PL1126		Radiator Bushing	S	1.64	9.84
1	924-5402		Hood Cable	S	16.49	16.49

TOTAL PARTS SEG. 08 67.70 \*

F/R LBR 605.00 \*

1.00 0140824-00001 KIT ISOLATOR 63.35

TOTAL MISC CHGS SEG. 08 63.35 \*

SEGMENT 08 TOTAL 736.05 T

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BUTLER MACHINERY COMPANY

## CUSTOMER INVOICE REPRINT

<b>SOLD TO</b>	PHARIS FARMS INC 40220 125TH ST. GROTON SD 57445-5402		<b>SHIP TO</b>				
	STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
	05	C79005		999	06FEB2018	05W00090831	7
	SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
		7563617	07DEC2017	0527225			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.		
	CAT	C15	0MXS97354	1243993.0			
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE		
REPAIR HEATER & AIR CONDITIONER							
COMPLAINT: CLEAN EVAPORATOR COIL							
CAUSE: DIRTY							
CORRECTION: HOOKED FREON RE-CLAIMER TO A/C FOUND IT WAS EMPTY, SYSTEM WAS TESTED AFTER LEAK WAS LOCATED REMOVED THE LEFT SIDE KICK PANEL AND COVER FROM THE FRONT OF THE CORES, WHEN TEMPERATURE DOOR CONTROL WAS REMOVED FOUND THAT IT WAS MISSING A PART THAT CONTROLS THE DOOR MOVEMENT LOCATED NEW CAM AND INSTALLED WHEN ASSEMBLED, REMOVED THE A/C HOSES FROM THE EVAPORATOR CORE, REMOVED THE CORE, PULLED THE ORIFICE TUBE OUT AND INSPECTED SCREEN WAS FREE OF ANY DEBRIS, WASHED THE CORE AND BLEW OUT WITH AIR, BLEW THE HEATER CORE OUT WITH AIR, VACUUMED THE HOUSING BLEW AROUND, BRUSHED INSIDE WHERE IT COULD BE REACHED, LOOKED LIKE IT HAD A PREVIOUS CLEANING ATTEMPT WITH GARDEN HOSE WHICH JUST MADE MUD, INSTALLED NEW ORIFICE TUBE, INSTALLED CONNECTED HOSES UP WIT NEW SEALS, PUT SYSTEM INTO VACUUM FILLED WITH FREON AND RUN SYSTEM PRESSURES WERE GOOD VENT TEMP WAS GOOD. VACUUMED THE DIRT FROM THE INSIDE THE CAB.							
1	9X-7381		SEAL O RING S	1.55	1.55		
1	9X-7382		SEAL O RING S	1.75	1.75		
1	1899003		Orifice Tube-Red S	2.36	2.36		
			TOTAL PARTS	SEG. 09	5.66 *		
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	05	C79005		999	06FEB2018	05W00090831
	<b>PAGE</b>					

<b>SHIP VIA</b>	<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>
	7563617	07DEC2017	0527225

<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>
	CAT	C15	0MXS97354	1243993.0	

<b>QUANTITY</b>	<b>PART NUMBER</b>	<b>N/R</b>	<b>DESCRIPTION</b>	<b>UNIT PRICE</b>	<b>EXTENDED PRICE</b>
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			TOTAL LABOR	SEG. 09	580.80 *
1.00	0140242-00001		CAM LEVER FOR TE		57.54
			TOTAL MISC CHGS	SEG. 09	57.54 *
			SEGMENT 09 TOTAL		644.00 T

REPLACE MAIN LEAF SPRING BUSHING

COMPLAINT: PINS AND BUSHINGS WORN OUT ON THE FRONT STEERING AXLE  
 CAUSE: BOTH ENDS OF FRONT STEERING AXLE HAD WORN OUT PINS AND BUSHINGS  
 CORRECTION: PUT THE TRUCK UP IN THE AIR, PUT JACK STAND UNDER THE MAIN FRAME, LET THE FRONT STEERING AXLE DOWN AND REMOVED ALL THE PINS THAT HOLD LEAF SPRINGS IN PLACE. REMOVED DROVE OUT THE BUSHINGS OUT OF BOTH ENDS OF LEAF SPRING, FOUND THEY WERE HORTON ROLLER TYPE, WHEN PARTS CAME IN PUT NEW BUSHINGS IN FRONT OF LEAF SPRING PUT BACK IN PLACE. MADE SURE IT TOOK GREASE, INSTALLED REAR LOWER BEARINGS IN EACH OF THE SPRINGS, SHIMMED AND

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BUTLER MACHINERY COMPANY

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	40220 125TH ST GROTON SD 57445-5402					

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
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	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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ALIGNED SIDE BARS, TORQUED THE BOLTS TO 75 FT. LBS. INSTALLED NEW BRACKETS ON THE FRAME TORQUED THE BOLTS TO STANDARD SPEC. GREASED THE PINS, REMOVED THE TRUCK FROM THE JACK STANDS AND LOWERED.

			F/R LBR	1210.00 *	
1.00	0140117-00001		KIT BUSHING ROLL	387.50	
2.00	0140117-00002		PIN FRONT	73.84	
2.00	0140119-00001		BRACKET ASSY	580.22	
1.00	0140119-00002		BUSHING	240.50	
1.00	0140120-00001		BUSHING ROLLER	191.04	
1.00	0140120-00002		SHIM KIT	72.56	
1.00	0140119-00003		BRACKET ASSY	290.11	
2.00	0140137-00001		BRACKET ASSY	980.88	
1.00	0140119-00004		BRACKET ASSY	290.11	
2.00	0140299-00001		BUSHING	109.60	
1.00	0140310-0000		KIT BUSHING ROLL	387.50	
1.00	0140310-0000		BUSHING ROLLER &	191.04	
1.00	0140313-00001		BUSHING ROLLER &	240.50	
2.00	0141019-00001		KIT ROLLER	895.16	
1.00	0141091-0000		SHIM KIT	72.56	
2.00	0140137-0000		FREIGHT IN	107.74	
			TOTAL MISC CHGS	SEG. 10	2167.22 *
			SEGMENT 10 TOTAL		3377.22 T

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	GROTON SD 57445-5402	

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QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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**REPLACE STEERING GEAR**

COMPLAINT: REPLACE STEERING GEAR

CAUSE: LEAKING

CORRECTION: REMOVED THE PITMAN ARM BOLT, PULLED ARM FROM THE SHAFT, REMOVED THE STEERING SHAFT, AND GEAR, TRANSFERRED FITTING'S TO NEW GEAR, INSTALLED GEAR, ALIGNED PITMAN ARM MARKS INSTALLED TORQUED THE RETAINING BOLT TO 350 FT. LBS. LOCKED THE LOCKING TAB, INSTALLED NEW FILTER IN THE RESERVOIR, INSTALLED NEW HOSES, FILLED WITH FLUID RUN ENGINE AND BLEED SYSTEM, ADJUSTED THE POPPETS WHICH FOUND THAT ONE WAY WASN'T GETTING TO THE STOP, PULLED THE PITMAN ARM OFF CENTERED THE WHEELS AND THE STEERING GEAR INSTALLED ARM, RUN AND CHECKED AND ADJUSTED THE POPPETS, TORQUED THE BOLT TO 350 FT. LBS. LOCKED THE TAB

1	51208		CLAMP, 5/8" -1"	S	1.68	1.68
1	P550830		HYD CART	S	14.80	14.80
1	EV181615L101		POWER STRING PUMP	N	423.63	423.63
1			CORE CHARGE	N	309.26	309.26
1			CORE CREDIT	N	309.26	309.26
1	M100PNJ3		STEERING GEAR	N	680.84	680.84
1			CORE CHARGE	N	463.88	463.88
1			CORE CREDIT	N	463.88	463.88
1	Q186425		CLAMP	N	12.42	12.42
1	Q79699		GASKET	N	3.96	3.96

TOTAL PARTS                      SEG. 12                      1137.33 \*

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QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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2.00	0139743-00005		FREIGHT IN	F/R LBR	726.00 *
			TOTAL MISC CHGS	SEG. 12	39.96 *
			SEGMENT 12 TOTAL		1903.29 T

REMOVE, CLEAN & INSTALL STEERING SYSTEM

COMPLAINT: STEERING SYSTEM FAILURE, SYSTEM CONTAMINATED.  
CORRECTION: REMOVED THE POWER STEERING PUMP FROM ENGINE, TOOK RELIEVE VALVE OUT FOUND THE HOUSING WAS SCORED FROM METAL PASSING THREW IT, INSTALLED NEW PUMP WITH NEW FITTINGS IN PLACE.

1	3D-2824		SEAL O RING	S	1.42	1.42
3	3K-0360		SEAL	S	.97	2.91
28	9X-2374		1130 HOSE .406-8	S	.35	9.80
1	001-6287		FITTING	S	9.37	9.37
1	068-0556		FITTING	S	15.08	15.08
18	423-1983		IN HOSE-BLK	S	.49	8.82
32	423-1985		IN HOSE-BLK	S	.69	22.08
3	79014716		DEXRON III	S	5.27	15.81
			TOTAL PARTS	SEG. 13		85.29 *

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			F/R LBR		181.50 *	
			SEGMENT 13 TOTAL		266.79 T	
-----						
REPLACE GASKET/RESEAL WHEEL HUB SEALS BOTH SIDES						
COMPLAINT: WHEEL HUBS NEEDED RESEALED ON REAR DRIVE AXLE THEY HAD TO COME APART TO REPAIR THE BRAKES CORRECTION: REMOVED AXLES FROM REAR DRIVE, REMOVED THE HUB RETAINING NUTS AND BEARINGS LIFTED WHEEL ENDS ONTO THE FLOOR, REMOVED WHEEL SEAL AND INNER BEARING, WASHED THE WHEEL END AND PUT NEW SEALS IN PLACE. PUT BACK IN PLACE. TORQUED TO LMS SPECS, WITH THE CONE BETWEEN INNER AND OUTER, PUT RETENTION HARDWARE IN PLACE. BOLTED AXLE BACK IN.						
2	120269QT		DELVAC 75W90 GEAR S	9.37	18.74	
2	330-3111		DRIVE AXLE GASKET S	1.65	3.30	
			TOTAL PARTS	SEG. 14	22.04 *	
				F/R LBR	484.00 *	
			SEGMENT 14 TOTAL		506.04 T	
-----						
REPLACE BRAKE SHOES						
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	GROTON SD 57445-5402					

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	CAT	C15	OMXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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**RIGHT SIDE**

COMPLAINT: REPLACE BRAKE SHOE ON REAR AXLE RIGHT SIDE

CAUSE: BRAKE SHOE WAS WORN UNEVEN IT NEEDED REPLACED ON REAR DRIVE AXLE RIGHT SIDE, THE LEFT SIDE WAS OK FOR REUSE

CORRECTION: REPLACED THE BRAKE SHOES ON THE DRIVE AXLE REAR SIDE RIGHT THE OLD ONE WAS WORN UNEVEN BOTTOM PAD WAS BELOW THE MINIMUM LEVEL.

1	KT4709EIIBA200		KT4709E2BA200 KIT S	48.27	48.27
1			CORE CHARGE S	48.31	48.31
1-			CORE CREDIT S	48.31	48.31-

TOTAL PARTS SEG. 15 48.27 \*

TOTAL LABOR SEG. 15 24.20 \*

SEGMENT 15 TOTAL 72.47 T

**REPLACE BRAKE ACTUATING MECHANISM  
BOTH SIDES**

COMPLAINT: FOUND THE REAR DRIVE AXLE THE SLACKS DID NOT HAVE A ADJUSTMENT THAT WOULD LOCK, THEY

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1.5% PER MONTH (18% PER ANNUM) SERVICE CHARGE ON OVERDUE ACCOUNTS.



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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

<b>SOLD TO</b>	PHARIS FARMS INC		<b>SHIP TO</b>			
	40220 125TH ST GROTON SD 57445-5402					

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	14
SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
	7563617	07DEC2017	0527225			

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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COULD BACK OFF,  
 CAUSE: FOUND THE SLACK ADJUSTERS NEEDED REPLACED,  
 ALSO FOUND THE S CAMS WERE WORN OUT AND VERY LOOSE  
 ON BUSHING  
 CORRECTION: REMOVED THE SLACK ADJUSTERS FROM S  
 CAMS AND BRAKE ACTUATOR, TOOK THE WHEEL ENDS OFF  
 BOTH SIDES REMOVED THE BRAKE SHOE, FOUND THE LEFT  
 ONE WAS OK FOR REUSE, RIGHT ONE NEEDED REPLACED.  
 REMOVED THE S CAM FROM TUBE, FOUND THE BACK  
 SPIDER WAS WORN OUT AND NEEDED REPLACED. REMOVED  
 THE SPIDER AND TUBE FROM AXLE, CLEANED TUBE UP,  
 INSTALLED NEW BUSHINGS AND SEALS AND PUT ON  
 SPIDER, BOLTED PARTS BACK UP, INSTALLED BRAKE  
 SHOES IN PLACE, SET THE SLACK ADJUSTER IN PLACE  
 AND ADJUSTED THE BRAKES, GREASED THE BRAKE PARTS  
 AFTER REPAIR.

1	804429N		SPIDER / PIN ASM S	254.93	254.93
2	40010143		AUTOMATIC BRAKE ADS	91.73	183.46
2	11S47670		SEAL S	25.43	50.86
			TOTAL PARTS	SEG. 11	489.25 *
			TOTAL LABOR	SEG. 11	834.90 *
1.00	0140010-00001		S CAM		72.22
1.00	0140010-00002		S CAM		72.22
1.00	0140010-00003		BUSHING KIT		22.74

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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

<b>S O L D  T O</b>	PHARIS FARMS INC 40220 125TH ST GROTON SD 57445-5402		<b>SHIP TO</b>			
	<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b>
	05	C79005		999	06FEB2018	05W00090831
	<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>

<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>
	CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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1.00	0140031-00001		SPIDER		338.37
			TOTAL MISC CHGS	SEG. 11	505.55 *
			SEGMENT 11 TOTAL		1829.70 T

REPLACE BRAKE ACTUATING MECHANISM  
BOTH SIDES

COMPLAINT: S CAM BUSHINGS WORN OUT  
CAUSE: THE FRONT DRIVE AXLE BRAKE PARTS WERE WORN OUT THE S CAMS, SPIDERS, AND SLACK ADJUSTERS NEEDED REPLACED.  
CORRECTION: REMOVED THE SLACK ADJUSTERS FROM S CAMS AND BRAKE ACTUATOR, TOOK THE WHEEL ENDS OFF BOTH SIDES REMOVED THE BRAKE SHOE, FOUND BOTH PADS WERE WORN ON BOTTOM PAD EXCESSIVE FROM WORN PARTS, . REMOVED THE S CAM FROM TUBE, FOUND THE BACK SPIDER WAS WORN OUT AND NEEDED REPLACED. REMOVED THE SPIDER AND TUBE FROM AXLE, CLEANED TUBE UP, INSTALLED NEW BUSHINGS AND SEALS AND PUT ON SPIDER, BOLTED PARTS BACK UP, INSTALLED BRAKE SHOES IN PLACE. SET THE SLACK ADJUSTER IN PLACE AND ADJUSTED THE BRAKES.

1	18-994	CAMSHAFT	S	59.69	59.69
1	18-995	CAMSHAFT	S	59.69	59.69
1	43-7068	KIT	S	31.32	31.32

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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

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STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	16

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
2	40010143		AUTOMATIC BRAKE ADS	91.73	183.46
			TOTAL PARTS	SEG. 16	334.16 *
				F/R LBR	847.00 *
2.00	0140365-00001		SPIDER		724.92
1.00	0140365-00002		BUSHING KIT		11.45
1.00	0140463-00001		BUSHING KIT		11.45
			TOTAL MISC CHGS	SEG. 16	724.92 *
			SEGMENT 16 TOTAL		1906.08 T

REPLACE GASKET/RESEAL WHEEL HUB SEALS  
BOTH SIDES

COMPLAINT: WHEEL ENDS ON FRONT DRIVE AXLE NEEDED TO COME OFF TO MAKE REPAIRS TO BRAKES  
CAUSE: NEED TO RESEAL WHEEL SEALS ON FRONT DRIVE AXLE  
CORRECTION: PULLED BOTH WHEEL ENDS OFF ON FRONT DRIVE AXLE, REMOVED BEARINGS CHECKED THEM OUT, CLEANED BOTH HUBS PUT NEW SEAL IN PLACE. SLID THE RIGHT SIDE WHEEL END BACK IN PLACE, INSTALLED HUB AND INSTALLED OUTER BEARINGS. SET BEARING TO SPEC FOR LMS HUB. INSTALLED NEW AXLE GASKET AND CLEANED UP AXLE INSTALLED AXLE AND

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BUTLER MACHINERY COMPANY

## CUSTOMER INVOICE REPRINT

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	40220 125TH ST					
	GROTON SD 57445-5402					

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	17

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	OMXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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CHROME COVER. CHECKED OIL IN REAR END. DID THE SAME THING FOR DRIVERS SIDE HUB.

3	120269QT		DELVAC 75W90 GEAR S	9.37	28.11
2	330-3111		DRIVE AXLE GASKET S	1.65	3.30
2	11S47670		SEAL S	25.43	50.86
			TOTAL PARTS	SEG. 17	82.27 *
				F/R LBR	484.00 *
			SEGMENT 17 TOTAL		566.27 T

REPLACE BRAKE SHOES  
PARTIAL BOTH SIDES

COMPLAINT: REPLACE BRAKE SHOES ON FRONT DRIVE AXLE  
RESULTANT DAMAGE: THE S CAMS BUSHINGS WERE SO WORN  
OUT THE BRAKES WORE UNEVEN, THE TOP SHOE HAS GOOD  
THICKNESS, THE BOTTOMS SHOE WAS AT THE REPLACE  
MARK

CORRECTION: INSTALLED NEW BRAKE SHOES ON THE FRONT  
DRIVE AXLE BRAKES,

2	KT4709EIIBA200		KT4709E2BA200 KIT S	48.27	96.54
2			CORE CHARGE S	48.31	96.62
2-			CORE CREDIT S	48.31	96.62-
			TOTAL PARTS	SEG. 18	96.54 *

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BUTLER MACHINERY COMPANY

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<b>S O L D  T O</b>	<b>SHIP TO</b>		PHARIS FARMS INC 40220 125TH ST GROTON SD 57445-5402			
	<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b> <b>PAGE</b>
	05	C79005		999	06FEB2018	05W00090831    18
	<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>
			7563617	07DEC2017	0527225	
<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>	
	CAT	C15	0MXS97354	1243993.0		
<b>QUANTITY</b>	<b>PART NUMBER</b>	<b>N/R</b>	<b>DESCRIPTION</b>	<b>UNIT PRICE</b>	<b>EXTENDED PRICE</b>	
			TOTAL LABOR	SEG. 18	24.20 *	
			SEGMENT 18 TOTAL		120.74 T	
<p>REPLACE FUEL SUPPLY/RETURN LINES</p> <p>COMPLAINT: REPLACE FUEL HOSES                  CAUSE: HARD BRITTLE                  CORRECTION: REMOVED THE HOSES AFTER THE TIES WERE CLIPPED COULDN'T GET THEM PULLED OUT BECAUSE THEY TOOK A SET IN THE BENDS, USED CUT OFF WHEEL AND CUT THEM IN SEVERAL PLACES, REMOVED THE TEE AND RETURN SPLITTER, REMOVED FITTINGS CLEANED AND RESEALED INSTALLED BOTH BACK ON THE BRACKET, MADE UP NEW HOSES, ROUTED AND TIED UP HOSE FROM THE FUEL TANKS TO THE PRIMARY FILTER, REMOVED THE HOSES FROM THE PRIMARY FILTER TO THE TRANSFER PUMP, MADE UP NEW AND INSTALLED, BLEED FUEL SYSTEM FOUND SMALL LEAK ON THE RETURN SPLITTER FOUND GASKET LEAKING, REMOVED THE HOSES AND SPLITTER REPLACED SPLITTER WITH NEW.</p>						
	325 9X-2374		1130 HOSE .406-8 S	.35	113.75	
	291 9X-2375		1130 HOSE .500-10 S	.38	110.58	
	9 001-6287		FITTING S	9.37	84.33	
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	<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b> <b>PAGE</b>
	05	C79005		999	06FEB2018	05W00090831    19
	<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>

<b>UNIT NUMBER</b>		<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>
		CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
1	053-2141		COUPLING .S	17.22	17.22
7	061-6746		FITTING .S	10.90	76.30
22	5-030		Wire Loom - 3/4", S	.25	5.50
21	5-032		Wire Loom - 1", SpS	.32	6.72
1	060071		RETURN FLOW SPLITTS	30.99	30.99
TOTAL PARTS				SEG: 19	445.39 *
TOTAL LABOR				SEG. 19	955.90 *
SEGMENT 19 TOTAL					1401.29 T

**REPLACE AIR CONDITIONER LINES**

COMPLAINT: CHECK A/C SYSTEM FOR LEAKS  
 CAUSE: HOSE LEAKING AT THE CRIMP  
 CORRECTION: WHEN HOOKED THE A/C SYSTEM TO REMOVED THE EVAPORATOR COIL FOUND NO FREON, PUT NITROGEN IN THE SYSTEM AND CHECKED FOR LEAKS WHICH NOTHING WAS FOUND RIGHT AWAY, REMOVED THE A/C COMPRESSOR AND SUBMERGED IN A BUCKET OF WATER WHICH NO LEAKS FOUND, RECHECKED THE HOSES AND CONNECTIONS WITH SOAP AND WATER AGAIN FOUND SMALL LEAK AT CRIMP ON THE HOSE FROM THE COMPRESSOR TO THE CONDENSER, TAPPED THE COMPRESSOR MOUNT BOLT HOLES INSTALLED

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SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
	7563617	07DEC2017	0527225			

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	CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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COMPRESSOR AND BELT, INSTALLED NEW HOSE, REPLACED THE ACCUMULATOR, PUT VACUUM ON THE SYSTEM LET SET, SYSTEM HELD THE VACUUM, CHARGED SYSTEM, RUN ENGINE PRESSURES WERE GOOD.

1	9X-7382		SEAL O RING S	1.75	1.75
2	9X-7383		SEAL O RING S	1.89	3.78
3	8-45194		Dual Clamp Cable TS	1.28	3.84
1	1917004		ACCUMULATOR S	33.99	33.99
1	2799115		O-RING S	.16	.16
4	134A		R134A FREON PER LBS	4.46	17.84
			TOTAL PARTS	SEG. 20	61.36 *
				F/R LBR	484.00 *
1.00	0140597-00001		HARDLINE ASSY-AC		207.04
			TOTAL MISC CHGS	SEG. 20	207.04 *
			SEGMENT 20 TOTAL		752.40 T

**REPLACE FAN DRIVE**

COMPLAINT: REPLACE HORTON FAN CLUTCH  
 CAUSE: LEAKING AIR  
 CORRECTION: FOUND THE FAN HUB LEAKING WHEN CHECKING A/C SYSTEM FOR LEAKS, REMOVED THE RADIATOR RODS, CAC HOSES AND TIPPED THE RADIATOR

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**TERMS:** CASH NET 30  
 1.5% PER MONTH (18% PER ANNUM) SERVICE CHARGE ON OVERDUE ACCOUNTS.



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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

<b>SOLD TO</b>	PHARIS FARMS INC 40220 125TH ST GROTON SD 57445-5402	<b>SHIP TO</b>

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	21

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	OMXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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FORWARD, REMOVED THE BELTS, FAN BLADE, LIFTED THE HUB FROM THE FRONT OF THE ENGINE, TRANSFERRED AIR FITTING, PUT BACK ON THE ENGINE, AIR SUPPLY HOSE BROKE WHEN REMOVING THE HUB, SPLICED IN NEW PIECE OF HOSE, PUT FAN BLADE ON TORQUED THE NUTS TO STANDARD SPEC. PULLED RADIATOR BACK IN PLACE CONNECTED THE RODS AND HOSES, CHECKED FAN OPERATION AND FOR LEAKS.

1			CORE CHARGE	S	342.56	342.56
1-			CORE CREDIT	S	342.56	342.56-
1	99809		Remanufactured FanS		582.36	582.36
1			CORE CHARGE	S	342.56	342.56
1-			CORE CREDIT	N	342.56	342.56-
2	11-250		1/4" AIR BRAKE TUBS		.43	.86
1	12-95044		STRAIGHT UNION	S	3.33	3.33
2	5-023		Wire Loom - 1/4", S		.13	.26
1	10745		1/4 AIR LINE SLEEVN		.23	.23

TOTAL PARTS                      SEG. 21                      587.04 \*

TOTAL LABOR                      SEG. 21                      338.80 \*

SEGMENT 21 TOTAL                      925.84 T

REPLACE FAN

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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

<b>S O L D  T O</b>	<b>SHIP TO</b>		PHARIS FARMS INC 40220 125TH ST GROTON SD 57445-5402				
	<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b>	<b>PAGE</b>
	05	C79005		999	06FEB2018	05W00090831	22
	<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>	
			7563617	07DEC2017	0527225		
<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>		
	CAT	C15	0MXS97354	1243993.0			
<b>QUANTITY</b>	<b>PART NUMBER</b>	<b>N/R</b>	<b>DESCRIPTION</b>	<b>UNIT PRICE</b>	<b>EXTENDED PRICE</b>		
	COMPLAINT: REPLACE FAN BLADE CAUSE: CRACKED BLADE CORRECTION: REMOVED THE BROKEN FAN BLADE INSTALLED NEW						
1	4735-44003-12		FAN HD11 S	183.66	183.66		
			TOTAL PARTS	SEG. 22	183.66 *		
			SEGMENT 22 TOTAL		183.66 T		
-----							
REMOVE WORN OR BROKEN BOLTS							
COMPLAINT: REPAIR BOLT HOLES CAUSE: BROKE MOST ALL THE BOLTS WHEN THE RADIATOR SHROUDING/AIR DAM WAS REMOVED CORRECTION: REMOVED THE BROKEN PARTS FROM THE RADIATOR CLEANED, INSTALLED NEW BOLTS WHEN SHROUDING/AIR DAM WAS INSTALLED							
			TOTAL LABOR	SEG. 23	48.40 *		
			SEGMENT 23 TOTAL		48.40 T		
-----							
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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

<b>SOLD TO</b>	PHARIS FARMS INC		<b>SHIP TO</b>			
	40220 125TH ST					
	GROTON SD 57445-5402					

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	23

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	0MXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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**FLUSH ENGINE COOLING SYSTEM**

COMPLAINT: ADJUST COOLING SYSTEM, FLUSH COOLING SYSTEM  
 CAUSE: FREEZE POINT LOW, ANTIFREEZE CLOUDY  
 CORRECTION: COOLANT SAMPLE COME BACK WITH FREEZE POINT LOW DRAINED ANTIFREEZE DOWN TO ADD EXTENDER FOUND THAT THE ANTIFREEZE WAS VERY CLOUDY, PUT ANTIFREEZE BACK IN WILL CUSTOMER WAS BEING INFORMED TO DO OTHER REPAIRS, CUSTOMER GAVE THE OK TO FLUSH AND REPLACE COOLANT, DRAINED COOLANT FILLED WITH SOAP AND WATER RUN UNTIL ENGINE WAS UP TO TEMP BROUGHT IN DRAINED BACK FLUSHED THE HEATER HOSES, FILLED WITH WATER AND RUN AGAIN TO GET THE SOAP MIXTURE OUT OF THE COOLING SYSTEM THIS WAS DONE SEVERAL TIMES TO GET IT CLEAR, FILLED WITH ANTIFREEZE PUT PRESSURE OF THE COOLING SYSTEM AND CHECKED FOR LEAKS, REPLACED THE RADIATOR CAP WHICH SEALING AREA WAS CRACKED.

1	238-8647		CAT ELC-1 GAL	S	25.57	25.57
2	238-8648		CAT ELC-1 GAL	S	13.40	26.80
2	238-8649		CAT ELC-5 GAL	S	65.50	131.00
4	51206		CLAMPS	S	1.58	6.32
3	5-029		Wire Loom - 5/8",	S	.21	.63
30	5526-038X50		.38 ID Red Liner,	S	.20	6.00
1	RW0021-22		16 LB. RAD CAP - FS		5.78	5.78

TOTAL PARTS                      SEG. 24                      202.10 \*

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STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	24
SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
	7563617	07DEC2017	0527225			

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	OMXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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			TOTAL LABOR	SEG. 24	302.50 *
			SEGMENT 24 TOTAL		504.60 T

INSTALL ENGINE COOLING SYSTEM FILTER

COMPLAINT: INSTALL COOLANT FILTER  
 CAUSE: HELP CLEAN RUST FROM COOLING SYSTEM  
 CORRECTION: DRILLED FRAME INSTALLED BRACKET, REMOVED PLUGS FROM THE ENGINE BLOCK, ADAPTED SHUT-OFF VALVES, ROUTED HOSES AND INSTALLED COOLANT FILTER..

1	435-5142		FILTER-COOLA	S	14.52	14.52
2	AG712551		VALVE BALL BR 3/8	S	8.33	16.66
2	05706BC06D		110-03789 ELBOW	S	10.35	20.70
2	05706B106D		FITTING/MALEPIPERIS		5.05	10.10
1	P174766		MOUNT HEAD	S	29.56	29.56
1	P174767		BRACKET	S	34.48	34.48
1	10847		1/2" TEE	S	9.77	9.77
1	11089-2		1/2X1/4 MPTXFPT	S	2.00	2.00
1	11096		1/4XCLOSE NIPPLE	CS	.68	.68
1	11096-2		1/2 CLOSE NIPPLE	S	1.94	1.94
1	11099-3		1/4X2 NIPPLE LONG	S	3.14	3.14
2	11107-X		ELBOW	S	4.70	9.40

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	STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
	05	C79005		999	06FEB2018	05W00090831	25
	SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
		7563617	07DEC2017	0527225			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.		
	CAT	C15	OMXS97354	1243993.0			
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE		
			TOTAL PARTS	SEG. 25	152.95 *		
			TOTAL LABOR	SEG. 25	363.00 *		
			SEGMENT 25 TOTAL		515.95 T		
<p>-----</p> <p><b>TROUBLESHOOT FUEL SYSTEM</b></p> <p>COMPLAINT: CHECK TROUBLESHOOT FUEL SYSTEM          CAUSE: FAULTY RELIEF VALVE          CORRECTION: HOOKED FUEL PRESSURE GAGE UP AFTER THE FUEL HOSES HAD BEEN REPLACED FOUND THE FUEL PRESSURE LOW, REPLACED THE FUEL RELIEF VALVE WHICH BROUGHT THE PRESSURE UP TO 110 PSI. TRUCK SAT FOR FEW DAYS STARTED AND RUN STARTED UP GOOD THEN LOSS PRESSURE LIKE IT WAS RUNNING OUT OF FUEL AND DIED, INSTALLED SIGHT GLASS AFTER THE PRIMARY FILTER RUN ENGINE WHICH WAS FREE OF AIR, INSTALLED SIGHT GLASSES GOING INTO AND OUT OF THE CYLINDER HEAD WHICH WERE CLEAR WHEN RUN, REMOVED THE FITTINGS IN THE PRIMARY BASE AND RESEALED AS PRECAUTION, INSTALLED TEST HOSES WITH SHUT-OFF VALVES RUN ENGINE WHEN SHUT DOWN AND BOTH VALVE OFF IT WOULD HOLD FUEL PRESSURE WELL IN THE CYLINDER HEAD,</p>							
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BUTLER MACHINERY COMPANY

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	<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b> <b>PAGE</b>
	05	C79005		999	06FEB2018	05W00090831    26
	<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>
			7563617	07DEC2017	0527225	
<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>	
	CAT	C15	0MXS97354	1243993.0		
<b>QUANTITY</b>	<b>PART NUMBER</b>	<b>N/R</b>	<b>DESCRIPTION</b>	<b>UNIT PRICE</b>	<b>EXTENDED PRICE</b>	
<p>OPENED VALVES MONITORED PRESSURE THOUGHT IT MAY BE DROPPING TO RAPIDLY, REMOVED THE FILTER BY-PASS CHECK LOOKED OVER WHICH LOOKED PRETTY GOOD INSTALLED NEW VALVE RUN ENGINE LET SET A BIT AND RETRIED NOTICED THE FUEL PRESSURE WOULD STILL DROP SOME, REMOVED THE BOWL FROM THE PRIMARY FILTER LOOKED OVER FILTER AND SEALS FOUND CUT IN THE SEAL FOR THE BOWL, REPLACED THE SEAL, BLEED FUEL SYSTEM RUN ALLOWED TO SET AND TRIED ENGINE WHICH RUN FOR BIT AND WOULD START TO LOSE FUEL PRESSURE, REMOVED THE RELIEF VALVE IN THE TRANSFER PUMP, INSPECTED WHICH WAS FOUND SCORED SOME AS WELL THE BORE IN THE PUMP, AFTER PUMP WAS REPLACED RUN ENGINE TO GET AIR WORKED OUT LET SET OVER NIGHT STARTED IN THE AM WHICH RUN GOOD.</p>						
1	139-6873		VALVE GP                    S	26.70	26.70	
1	228-7089		SEAL-O-RING                S	3.73	3.73	
1	238-5081		SEAL-O-RING                S	5.03	5.03	
1	304-9385		VALVE GP-CHE              S	35.90	35.90	
			<b>TOTAL PARTS</b>	<b>SEG. 26</b>	<b>71.36 *</b>	
				<b>F/R LBR</b>	<b>423.50 *</b>	
			<b>SEGMENT 26 TOTAL</b>		<b>494.86 T</b>	
<p>-----</p> <p>REPLACE WITH CAT REMAN FUEL TRANSFER PUMP</p>						
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BUTLER MACHINERY COMPANY

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	05	C79005		999	06FEB2018	05W00090831	27
	SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
		7563617	07DEC2017	0527225			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.		
	CAT	C15	OMXS97354	1243993.0			
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE		
COMPLAINT: REPLACE TRANSFER PUMP CAUSE: SCORED RELIEF VALVE AND BORE CORRECTION: REMOVED PUMP, TRANSFERRED FITTINGS WITH NEW SEALS TO REMAN PUMP, CLEANED GASKET SURFACE INSTALLED PUMP CONNECTED HOSE AND LINE, BLEED FUEL SYSTEM							
1	107-5769		SEAL O RING S	5.84	5.84		
1	20R-1524		PUMP GP F S	183.73	183.73		
1			CORE CHARGE S	71.44	71.44		
1			CORE CREDIT S	71.44	71.44		
1	214-7568		SEAL-O RING S	3.77	3.77		
1	238-5080		SEAL-O-RING S	4.44	4.44		
			TOTAL PARTS	SEG. 28	197.78	*	
			TOTAL LABOR	SEG. 28	181.50	*	
			SEGMENT 28 TOTAL		379.28	T	
-----							
WASH ENGINE							
			TOTAL LABOR	SEG. 29	92.00	*	
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<b>TERMS: CASH NET 30</b> 1.5% PER MONTH (18% PER ANNUM) SERVICE CHARGE ON OVERDUE ACCOUNTS.							



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BUTLER MACHINERY COMPANY

## CUSTOMER INVOICE REPRINT

<b>SOLD TO</b>	PHARIS FARMS INC 40220 125TH ST GROTON SD 57445-5402		<b>SHIP TO.</b>			
	<b>STORE</b>	<b>CUSTOMER NUMBER</b>	<b>YOUR ORDER NUMBER</b>	<b>SALESMAN</b>	<b>INVOICE DATE</b>	<b>INVOICE NUMBER</b> <b>PAGE</b>
	05	C79005		999	06FEB2018	05W00090831    28
	<b>SHIP VIA</b>			<b>INV. SEQ.</b>	<b>DOC. DATE</b>	<b>REFERENCE NO.</b>
			7563617	07DEC2017	0527225	
<b>UNIT NUMBER</b>	<b>MAKE</b>	<b>MODEL</b>	<b>SERIAL NUMBER</b>	<b>METER READING</b>	<b>MACHINE ID NO.</b>	
	CAT	C15	0MXS97354	1243993.0		
<b>QUANTITY</b>	<b>PART NUMBER</b>	<b>N/R</b>	<b>DESCRIPTION</b>	<b>UNIT PRICE</b>	<b>EXTENDED PRICE</b>	
			SEGMENT 29 TOTAL		92.00 T	
-----						
ADJUST STEERING WHEEL						
COMPLAINT: ADJUST STEERING WHEEL						
CAUSE: AT A ANGLE						
CORRECTION: WHEN ROAD TESTING FOUND THE STEERING WHEEL WAS AT A ANGLE GOING DOWN THE ROAD, USED PULLER TO GET THE WHEEL REMOVED, CHANGED WHEEL POSITION TIGHTEN NUT; ROAD TESTED TO VERIFY.						
			SEGMENT 31 TOTAL		.00 T	
-----						
REPAIR ENGINE COOLANT FOR LEAKS						
COMPLAINT: TRUCK SAT OUT IN THE COLD AND WE NOTICED COOLANT LEAKS UNDER THE TRUCK						
CAUSE: FAULTY BLEED LINE AND TIGHTENED VARIOUS LOOSE CLAMPS.						
CORRECTION: PUT PRESSURE ON SYSTEM AND CHECKED FOR LEAKS AND FOUND LOWER RADIATOR HOSE WAS LEAKING, REPLACED CLAMP AS IT WAS STRIPPED OUT. ALSO FOUND BLEED HOSE WAS LEAKING FROM PRE COOLER TO REGULATOR HOUSING, PULLED VACUUM ON SYSTEM AND REPLACED WITH NEW HOSE. PUT PRESSURE BACK ON						
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BUTLER MACHINERY COMPANY

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<b>SOLD TO</b>	PHARIS FARMS INC		<b>SHIP TO</b>			
	40220 125TH ST					
	GROTON SD 57445-5402					

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	C79005		999	06FEB2018	05W00090831	29

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	7563617	07DEC2017	0527225

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	CAT	C15	OMXS97354	1243993.0	

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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SYSTEM OVERNIGHT. ALSO FOUND THAT REGULATOR HOSE CLAMPS WERE LOOSE. TIGHTENED UP CLAMPS AND LEAK QUIT. WATER PUMP WEEP HOLE ALSO SHOWS SIGNS OF SLIGHT LEAKAGE WHICH DRIVER WHO PICKED UP THE TRUCK WAS TOLD TO WATCH TO MAKE SURE IT DOESN'T GET ANY WORSE.

2	161-6963		CLAMP	S	.33	.66
1	238-8253		HOSE	S	5.78	5.78

TOTAL PARTS SEG. 32 6.44 \*

TOTAL LABOR SEG. 32 205.70 \*

SEGMENT 32 TOTAL 212.14 T

SD STATE TAX 865.75 T  
ABERDEEN CITY TAX 384.78 T

\* \* \* INVOICE COPY \* \* \*

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<b>TERMS:</b> CASH NET 30 1.5% PER MONTH (18% PER ANNUM) SERVICE CHARGE ON OVERDUE ACCOUNTS.	<b>Please Pay This Amount</b>	<b>\$ 20489.43</b>
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BUTLER MACHINERY COMPANY

# CUSTOMER INVOICE REPRINT

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SERVICE MARKETING  
TRK ENGINE BMC.60055.05.E.SRV  
ABERDEEN

SHIP TO

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
05	05E3055		999	25APR2019	05W00096781	1
SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
	8181203	16APR2019	0531091			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.	
	CAT	C15	0MXS97354	1254181.0		
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE	

PERFORM TA 1 INSPECTION

SEGMENT AA TOTAL

.00 T

\* \* \*

INVOICE COPY

\* \* \*

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This Amount

\$ .00