



1498 Highway 52 West
Velva, ND 58790
Phone: (701) 338-2828
www.gooseneckimplement.com

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Kenmare, ND	(701) 385-4227	Beach, ND	(701) 872-3737
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JOHN DEERE

Invoice To Account No.: 0

Deliver To:

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SERVICE INVOICE

Internal Used Stock No. 247518	Internal Used Stock No. 247518	Invoice Number: 10799993
		Invoice Date: 11/30/2022
		Branch: 6
		Repair Order Number: 355608
		Payment Type: Account
Phone:	Phone:	

Make/Model:	JOHN DEERE S680
Meter Reading:	2979
Serial Number:	1H0S680SLE0766281
Equipment Number:	1H0S680SLE0766281
Page:	1 of 11

DIAG-1000000047255 Internal

COMPLAINT:

02 WELDING REQUIRED LH SIDE OF COMBINE MEG MOUNTING BRACKETS CRACKED

CAUSE:

Main engine gear case frame cracked up.

CORRECTION:

\$1,530.00

Tech Vernon:
Prepped area to be welded.
Gouged out cracks.
Welded in cracks.
Painted welds.
Replaced covers & panels.
Final checked over machine.
Ran machine through all harvest functions.
Machine runs ok.



Labor: \$1,530.00	Parts: \$0.00	Sublet: \$0.00	Misc: \$0.00	Total: \$1,530.00
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EXPERT-1000000089894 Internal

COMPLAINT:

03 Clean Grain Elevator Chain, Adjust.

CORRECTION:

\$76.50



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EXPERT-1000000089894 Internal

Tech Vernon:
Loosened hardware.
Adjusted chain.
Tightened hardware.

Labor: \$76.50	Parts: \$0.00	Sublet: \$0.00	Misc: \$0.00	Total: \$76.50
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EXPERT-1000000090126 Internal

COMPLAINT:

04 Active Tailings Drive Chain, Replace.

CORRECTION:

\$89.00

Tech Vernon:
Removed covers.
Relieved chain tension.
Removed chain.
Installed new chain.
Tensioned chain.
Replaced covers.



Part Number	Description	Quantity	Net Price	Extended Price	Tax
AXE54619	ROLLER CHA	1.00	156.88	\$156.88	N
Labor: \$89.00	Parts: \$156.88	Sublet: \$0.00	Misc: \$0.00	Total: \$245.88	

EXPERT-1000000042685 Internal

COMPLAINT:

05 Tailing System Elevator Paddle Chain, Adjust.



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EXPERT-1000000042685 Internal

CORRECTION:

\$38.25

Tech Vernon:
Removed bearing cover.
Loosened hardware.
Adjusted chain.
Tightened hardware.
Replaced bearing cover.

Labor: \$38.25	Parts: \$0.00	Sublet: \$0.00	Misc: \$0.00	Total: \$38.25
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EXPERT-1000000110153 Internal

COMPLAINT:

06 Straw Chopper Knives, Replace All (Fine Cut)

CORRECTION:

\$573.75

Tech Vernon:
Raised chopper.
Removed hardware & lowered inspection door.
Removed all blades.
Installed new blades with new lock nuts.
Torqued all hardware to JD spec.
Replaced inspection door.
Lowered chopper.



Part Number	Description	Quantity	Net Price	Extended Price	Tax
KXE10255	Knife Kit	6.00	184.91	\$1,109.46	N
Labor: \$573.75	Parts: \$1,109.46	Sublet: \$0.00	Misc: \$0.00	Total: \$1,683.21	



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EXPERT-1000000015301 Internal

COMPLAINT:

07 Chopper Counterknives, Remove and Replace.

CORRECTION:

\$229.50

Tech Vernon:
Removed adjusting rod.
Removed knife bank.
Removed keepers & rod.
Removed all knives.
Disassembled knife bank to clean out.
Cleaned out knife bank.
Reassembled knife bank.
Installed new knives.
Replaced keepers & rod.
Installed knife bank & adjusting rod.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
H215004	STATIONARY BANK BLADE	39.00	8.40	\$327.60	N
Labor: \$229.50		Parts: \$327.60	Sublet: \$0.00	Misc: \$0.00	Total: \$557.10

EXPERT-1000000032840 Internal

COMPLAINT:

08 TriStream Rotor Threshing Element Set, Remove and Replace.

CORRECTION:

\$362.61



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EXPERT-1000000032840 Internal

Tech Vernon:

1. Removed side shields from combine and removed rotor cover shields.
2. Removed concave hardware and concaves.
3. Removed and discarded damaged elements and hardware.
4. Checked condition of rivnuts on rotor and ensure that none of are bent and that rotor is not distorted.
5. Installed new elements using provided new hardware.
6. Torqued all hardware to specifications.
7. Spun rotor and ensured that rotor is in balance.
8. Installed concaves and torqued mounting hardware.
9. Installed all covers and shields.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AH216674	KIT	1.00	779.54	\$779.54	N
H160905	BOLT	6.00	2.08	\$12.48	N
H171638	Flange Nut	6.00	1.46	\$8.76	N

Labor: \$362.61 Parts: \$800.78 Sublet: \$0.00 Misc: \$0.00 Total: \$1,163.39

EXPERT-1000000020259 Internal

COMPLAINT:

09 Feederhouse Top Shaft Sprockets, Remove and Replace.

CORRECTION:

\$1,530.00



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		Make/Model: JOHN DEERE S680
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		Equipment Number: 1H0S680SLE0766281
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EXPERT-1000000020259 Internal

Tech Vernon:

Removed feeder house side covers.
Removed feeder house upper inspection covers.
Removed feeder house drive belt.
Removed reverser hydraulic hoses from valve block.
Remover contour master tilt cylinder hoses from valve block.
Removed feeder house single point connector.
Removed feeder house height sensor.
Removed right side electrical connector.
Lowered feeder house on to block.
Removed feeder house lift cylinder pins.
Removed feeder house from machine & set on "stand".
Removed feeder house drive chain.
Removed stripper plates.
Removed conveyor chain.
Removed top sprocket set screws.
Knocked top sprockets loose.
Removed slip clutch & spacer.
Removed bear hardware.
Removed top shaft assembly.
Removed bearings & sprockets from shaft.
Cleaned up shaft & removed rust.
Removed & installed new bearings in holders.
Installed new sprockets on shaft.
Installed top shaft assembly.
Installed slip clutch & spacer.
Set sprockets in position.
Reassembled remainder in reverse order.
Installed feeder house with new pivot spacers.
Reassembled remainder in reverse order.



Part Number	Description	Quantity	Net Price	Extended Price	Tax
11M7032	COTTER PIN	1.00	.62	\$0.62	N



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H156580	Set Screw	12.00	3.71	\$44.52	N
H201727	RETAINER	2.00	69.13	\$138.26	N
H229470	SHAFT KEY	3.00	10.44	\$31.32	N
HXE123463	Chain Sprocket	3.00	118.55	\$355.65	N
JD10020	BALL BEAR	1.00	43.45	\$43.45	N
JD9373	BALL BEAR	1.00	41.75	\$41.75	N

Labor: \$1,530.00 Parts: \$655.57 Sublet: \$0.00 Misc: \$0.00 Total: \$2,185.57

EXPERT-1000000022621 Internal

COMPLAINT:

10 Conveyor Chain Upper Wear Strip, Remove and Replace.

CORRECTION:

\$229.50

Tech Vernon:
Removed wear strips.
Installed new wear strips.



Part Number	Description	Quantity	Net Price	Extended Price	Tax
H171960	STRIP	3.00	20.60	\$61.80	N

Labor: \$229.50 Parts: \$61.80 Sublet: \$0.00 Misc: \$0.00 Total: \$291.30

EXPERT-1000000009967 Internal

COMPLAINT:

11 Feederhouse Conveyor Chains, Remove and Replace.

CORRECTION:

\$382.50



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		Branch: 6
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EXPERT-1000000009967 Internal

Tech Vernon:
Removed front feederhouse covers.

Rotated conveyor to access chain master links.

Relived chain tension.
Removed master chain links.

Connected new chain to old chain.

Pulled new chain through feederhouse.

Assembled in reverse order.

Set chain tension to spec.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AH220541	CHAIN LINK	3.00	11.67	\$35.01	N
AXE24307	ROLLER CHA	1.00	1,722.76	\$1,722.76	N
Labor: \$382.50	Parts: \$1,757.77	Sublet: \$0.00	Misc: \$0.00	Total: \$2,140.27	

EXPERT-1000000019887 Internal

COMPLAINT:
12 Feederhouse Drive Chain, Adjust.

CORRECTION:
Tech Vernon:
Adjusted feeder house drive chain to proper tension.

\$61.20



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EXPERT-1000000019887 Internal

Labor: \$61.20	Parts: \$0.00	Sublet: \$0.00	Misc: \$0.00	Total: \$61.20
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S680H1112768 Internal

COMPLAINT:

13 UPPER FEEDER HOUSE DRIVE BELT, R&R MULTI-SPEED

CORRECTION:

\$478.13

Tech Vernon:
 Removed side shields.
 Relieved belt tension.
 Removed reel pump bracket.
 Slipped belt through under reel pump.
 Removed belt tension idler.
 Relieved lower feeder house drive belt tension.
 Removed belt guard.
 Removed lower feeder house drive belt.
 Removed upper feeder house variable drive sheave bracket.
 Removed & installed new upper feeder house variable drive belt.
 Reassembled in reverse order & adjusted tension(s).



Part Number	Description	Quantity	Net Price	Extended Price	Tax
H229018	5 SPEED TO FDR HSE V-BELT	1.00	427.88	\$427.88	N

Labor: \$478.13	Parts: \$427.88	Sublet: \$0.00	Misc: \$0.00	Total: \$906.01
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/S680_CGLAGEARCSE Internal

COMPLAINT:

14 CLEAN GRAIN LOADING AUGER GEARCASE, R&R



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/S680_CGLAGEARCSE Internal

CORRECTION:

\$459.00

Tech Vernon:
Relieved belt tension.
Opened grain tank doors.
Removed vertical loading auger with chute.
Removed tin work around gear case.
Removed horizontal loading auger cover.
Removed belt.
Removed pulley.
Removed gear case.
Installed new gear case with new driver, key & nut.
Replaced pulley.
Replaced belt.
Reassembled remainder in reverse order.
Tensioned belt.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
11M7021	COTTER PIN	1.00	.40	\$0.40	N
14M7589	LOCK NUT	1.00	3.38	\$3.38	N
49M4821	SHAFT KEY	1.00	2.40	\$2.40	N
DE32601	Gear Case	1.00	2,159.23	\$2,159.23	N
HXE84650	DRIVER	1.00	113.52	\$113.52	N
TY26408	HD 460 GEAR LUBE - QT	4.00	37.62	\$150.48	N

Labor: \$459.00 Parts: \$2,429.41 Sublet: \$0.00 Misc: \$0.00 Total: \$2,888.41

/DIAG_HYDRAULIC Internal

COMPLAINT:

15 DIAGNOSTICS-HYDRAULIC SYSTEM
The grain tank doors are not operating correctly



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Service Reminders

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/DIAG_HYDRAULIC Internal

CORRECTION:

\$382.50

Tech Vernon:
Followed Diagnostic steps listed in service advisor.
Visually inspected components.
Checked hydraulic pressure.
Adjusted relief pressure at v133 relief valve.
Recalibrated grain tank door operation.
Tested grain tank doors open & close.

Service Accessory Charge

\$75.00

Labor: \$382.50 Parts: \$0.00 Sublet: \$0.00 Misc: \$75.00 Total: \$457.50

THANK YOU, WE APPRECIATE YOUR BUSINESS

Customer PO No.:
Tax Exempt No.:
Advisor:



Labor: \$6,422.44
Parts: \$7,727.15
Sublet: \$0.00
Misc: \$75.00
Sales Tax: \$0.00
Total: \$14,224.59

TERMS AND CONDITIONS

** Parts Return Policy ** Parts need to be returned within 15 days from purchase date for full refund. After 15 days 15% fee, after 30 days 25% fee, after 45 days 50% fee with in store credit only. No return on electrical or installed parts. Special Order parts are returnable within 15 days from purchase with 25% fee and RGA approval. I CERTIFY THE ITEMS ON THIS INVOICE ARE FOR AGRICULTURAL USE. IF THESE ITEMS ARE NOT USED EXCLUSIVELY FOR THIS PURPOSE, I WILL BE LIABLE FOR ANY TAX, INTEREST AND PENALTIES.

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