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CASE IH
ADVANCED FARMING SYSTEMS

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VERM02 PRAIRIE FARM PARTNERSHIP
C/O CURT HALER
18406 HOGAN AVE
HASTINGS, MN 55033

SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR .0 W:99
Sold By: APS PO #: 620 Date 9/24/26 WORK ORDER WN31291
Ship By: Tax #: 81-4719767 PRT: 5

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			calibrate trans		
			---Service Call---		
			Drove out. Drove tractor to heat up trans, ran through cal sequence and test drove		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		206.79
			TRKG MILES NT41		
L		1	SERVICE CALL	125.00	125.00
			LABR DISC NT4/1		
L		Z			20.67-
			SHOP SUPPLIES		
F			SHOP SUPPLIES		6.20

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** SUBTOTAL 317.32

Charge Sale

Phone: (651)503-5636

PAY THIS AMOUNT ➡ $317.32

Returns: No returns 30 days after day of invoice. All parts returns must be accompanied by invoice. Restocking fees may apply. Some parts are non-refundable such as electrical, o'rings, gaskets, seals, etc. Payment: We accept cash, check, CNH Industrial Capital Card, Visa, Mastercard, Discover and Farm Plan. No internal charges. DISCLAIMER OF WARRANTIES: Any warranties on the product sold hereby are th made by the manufacturer. The seller hereby expressly disclaims all warranties either expressed or implied, including any implied warranty of merchantability for a particular purpose, and seller neither assumes nor authorizes any other person to assume liability in connection with the sale of said products.

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 2000.0 W:99
Sold By: JJF PO #: OIL LEAK Date 12/05/25 WORK ORDER WN29345
Ship By: Tax #: 81-4719767 PRT: 18

Tax	D	Qty	Description	Price	Amount

Group: 01
COMPLAINT
Right front track axle leak
Failure Date: 10/19/2025

Right front track axle leak

CAUSE
Repair Start Date: 10/19/2025

At first, found oil leaking from axle seal but discovered the spider gear pin bolt worked its way out.

CORRECTION
Repair End Date: 11/03/2025

---Service Call---
Found oil leaking from axle seal, added 30 gal of hytran in order to move ripper to safe place to unhook and unhooked ripper

At shop:
Axle seal was blown out on the right-hand side, pulled the track off, and the track carriage, drive wheel, and adjustment Bar. Unbolted the axle and lifted the tractor up. Pulled the final drive and disassembled. There were filings in the housing. An assist was sent in and was told to check the oil in the differential, pulled hose off, and bearing material and shavings fell out.

Put the final drive back on. Bolted the axle back on. Pulled the track and drive parts off the other side, drained the differential and final drive. Unhooked all connecting lines and capped. Removed driveshaft and yoke. Dropped axle out from the tractor. Washed the axle and took the pinion out. The spider gear pin bolt worked its way out.

Took the return line off the tractor and cleaned out, drained the hydraulic tank, and the rear axle. pulled the plate off the bottom of the hydraulic tank and cleaned out the metal from the tank, cleaned the screens, and changed the filters for the hydraulic oil. Put the plate back on the bottom with a

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 2000.0 W:99
Sold By: JJF PO #: OIL LEAK Date 12/05/25 WORK ORDER WN29345
Ship By: Tax #: 81-4719767 PRT: 18

Tax	D	Qty	Description			Price	Amount
			new gasket. Transferred the lines from the old axle to the new axle lifted new axle in and connected all lines and installed drive shaft, installed drive wheels, track carriage, and adjustment bars on both sides. Installed tracks. filled oil. Centered tracks.				
			Found a coolant leak on pipe going to the intercooler radiator. Replaced hose clamp.				
			CUST LAB NT4/1				
					** TOTAL CUST LAB NT4/1		17146.03
			SHOP PARTS				
F		130	OIL B-73344270	HYTRAN BULK	SHOP	4.24	551.20
F		1	CAS 221578A1	PLUG	GW540	26.05	26.05
F		1	CAS 84513641	VALVE CHEC		89.00	89.00
T		3	MIS 74A	BRAKE CLEAN	DISPLAY2	5.39	16.17
F		2	CHS FLOORDRY	FLOOR DRY-2	301	10.45	20.90
T		2	HAR NW3CQ	DISC,SURFAC	CAB4	3.48	6.96
F		2	HAR ZK8	HARDWARE,GD	D-BOLT	.39	.78
I		1	CAS 91705175R	REMAN-AXLE			N/C
I		1	CAS 91705175C	CORE			N/C
F		2	MIS 74A	BRAKE CLEAN	DISPLAY2	5.39	10.78
F		1	CAS 84597083	GASKET		51.20	51.20
F		2	CAS 84240234	FILTER, HYD	YD100	151.75	303.50
F		1	CAS 9617873	O-RING,BOSS	OR-2A	2.00	2.00
F		2	CAS 128825	O'RING,ORB	OR-3A	2.15	4.30
F		3	CAS 167269	O'RING,7/8	OR-3A	1.70	5.10
F		1	CAS 9993141	O'RING,#6 F	OR-1D	1.30	1.30
F		10	CAS 9992298	O'RING,#8 F	OR-2A	.89	8.90
F		2	CAS 9992069	O'RING,#10	OR-2C	.58	1.16
F		2	CAS 167269	O'RING,7/8	OR-3A	1.70	3.40
F		1	CAS 167268	O'RING,ORB	OR-4D	1.70	1.70
F		2	CAS 9993141	O'RING,#6 F	OR-1D	1.30	2.60
F		8	CAS 9992298	O'RING,#8 F	OR-2A	.89	7.12
F		292	OIL B-73344270	HYTRAN BULK	SHOP	4.24	1238.08
F		2	CAS 70922199	CLAMP,HOSE	Z-CLAMP	5.30	10.60
					** TOTAL SHOP PARTS		2362.80
			FREIGHT PARTS				
F	Z		1020140N				44.89
F	Z		1022110N				28.35
					** TOTAL FREIGHT PARTS		73.24
			LABR DISC NT4/1				

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Sold By: JJF PO #: OIL LEAK Date 12/05/25 WORK ORDER WN29345
Ship By: Tax #: 81-4719767 PRT: 18

Tax	D	Qty	Description	Price	Amount
L	Z				26.68-
L	Z				N/C
			** TOTAL LABR DISC NT4/1		26.68-

Warranty Claim #: 202500404916

Authorization Number: NNN02010819
Payment Due Upon Receipt. Thank you!

TRAVEL TIME: Arrive at site- Depart work site-

TRKNG LABR NT41 ** TOTAL TRKNG LABR NT41 310.80

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** SUBTOTAL 19866.19
** SALES TAX 1.88

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Page 3 Last Page

PAY THIS AMOUNT ➡ $19868.07

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 2000.0 N:99
Sold By: JJF PO #: OIL LEAK Date 12/05/25 WORK ORDER WN29345
Ship By: Tax #: 81-4719767 PRT: 5

Tax	D	Qty	Description		Price	Amount
			Group: 01			
			SHOP PARTS			
I		1	CAS 91705175R	REMAN-AXLE	39525.00	39525.00
I		1	CAS 91705175C	CORE	3000.00	3000.00
			LABR DISC NT4/1			
L		Z				845.18

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** SUBTOTAL 41679.82

X_____ Charge Sale

PAY THIS AMOUNT ➡ $41679.82

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR .0 W:99
Sold By: ILR PO #: 620 Date 10/14/25 WORK ORDER WN29276
Ship By: Tax #: 81-4719767 PRT: 9

Tax	D	Qty	Description		Price	Amount
			Group: 01			
			COMPLAINT			
			Upper radiator hose. Check cruise control			
			---Service Call---			
			Verified complaint of blown upper radiator hose. Removed upper radiator hose. 1 clamp was siezed, retrieved new clamp. Installed new upper radiator hose. Filled with coolant and ran machine up to temp. No leaks noted at this time.			
			Customer complaint of excessive shifting while APM is active. Lowered in field sensitivity and advised customer to try and get back to us.			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		794.54
			SHOP PARTS			
F		1	CAS 92165024	HOSE RADIA	57.05	57.05
F		2	CAS 73344304	COOLANT,OT DISPLAY3	42.85	85.70
F		1	CAS 47934775	CLAMP SG253	33.10	33.10
				** TOTAL SHOP PARTS		175.85
			TRKG MILES NT41			
L		1	SERVICE CALL		125.00	125.00
			PARTS DISCOUNT			9.02-
F		Z				
			LABR DISC NT4/1			79.45-
L		Z				
			SHOP SUPPLIES			
F			SHOP SUPPLIES			23.84
			Payment Due Upon Receipt. Thank you!			

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** SUBTOTAL 1030.76

X _____ Charge Sale

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR .0 W:99
Sold By: ILR PO #: 620Q OILS Date 7/28/25 WORK ORDER WN28580
Ship By: Tax #: 81-4719767 PRT: 5

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			Oil leaks		
			Emptied remote drain cups. Washed oil off. Inspected for other leaks, nothing found of note		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		299.40
			LABR DISC NT4/1		
L		Z			29.94-
			SHOP SUPPLIES		
F			SHOP SUPPLIES		8.98
			Payment Due Upon Receipt. Thank you!		

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** SUBTOTAL 278.44

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Phone: (651)503-5636

PAY THIS AMOUNT ➡ $278.44

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR .0 W:99
Sold By: ILR PO #: 620 CODE Date 5/28/25 WORK ORDER WN28087
Ship By: Tax #: 81-4719767 PRT: 6

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			Code 5571-11		
			---Service Call---		
			Hooked up EST and checked codes. Fault 5571 has been tripped as well as several lost comm faults and a fault for tractor stalling. A stall could lead to a spike in fuel pressure. Cleared codes and ran machine. No faults returned. Advised customer to run machine and keep us posted with any more issues.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		268.14
			MACH CHRG NT4/1		
L			ELECTRONIC SERVICE TOOL CHARGE		65.00
			TRKG MILES NT41		
L		1	SERVICE CALL	75.00	75.00
			LABR DISC NT4/1		
L		Z			26.81-
			SHOP SUPPLIES		
F			SHOP SUPPLIES		8.04
			Payment Due Upon Receipt. Thank you!		

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** SUBTOTAL 389.37

X _____ Charge Sale

Phone: (651)503-5636

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR .0 W:99
Sold By: ILR PO #: 620 CODE Date 5/28/25 WORK ORDER WN28087
Ship By: Tax #: 81-4719767 PRT: 7

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			Code 5571-11		
			---Service Call---		
			Hooked up EST and checked codes. Fault 5571 has been tripped as well as several lost comm faults and a fault for tractor stalling. A stall could lead to a spike in fuel pressure. Cleared codes and ran machine. No faults returned. Advised customer to run machine and keep us posted with any more issues.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		268.14
			MACH CHRG NT4/1		
L			ELECTRONIC SERVICE TOOL CHARGE		65.00
			TRKG MILES NT41		
L		1	SERVICE CALL	75.00	75.00
			LABR DISC NT4/1		
L		Z			26.81-
			SHOP SUPPLIES		
F			SHOP SUPPLIES		8.04
			Payment Due Upon Receipt. Thank you!		

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HASTINGS, MN 55033

SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR .0 W:99
Sold By: TCH PO #: 620 Date 5/13/25 WORK ORDER WN27934
Ship By: Tax #: 81-4719767 PRT: 11

Tax	D	Qty	Description		Price	Amount
			Group: 01			
			COMPLAINT			
			REPAIR COOLANT			
			Failure Date: 04/14/2025			
			REPAIR COOLANT			
			CAUSE			
			Repair Start Date: 04/28/2025			
			Found a leak on the intercooler			
			CORRECTION			
			Repair End Date: 04/18/2025			
			Went on service call. Removed plug in bottom intercooler drained intercooler. Removed intercooler and cleaned surface. Installed new cooler and gaskets. Torqued cooler to spec. Hooked up hose and opened valve. Filled reservoir. Turned key on and kept filling reservoir till it got all the air out. Closed valve removed hose. Started tractor made sure no leaks let tractor run for 15 min cleaned up area			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		
			SHOP PARTS			
I		2	CAS 5801743509	GASKET		N/C
I		1	CAS 5802128455	INTERCOOLER		N/C
I		1	CAS 73344304	COOLANT,OT DISPLAY3		N/C
I		1	CAS 73344303	COOLANT,OT DISPLAY3		N/C
			TRAVEL TIME: Calculated via google maps			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		131.60
			LABR DISC NT4/1			
L		Z				13.16-

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** SUBTOTAL 118.44

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Phone: (651)503-5636

PAY THIS AMOUNT ➡ $118.44

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C/O CURT HALER
18406 HOGAN AVE
HASTINGS, MN 55033

SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 1599.0 W:99
Sold By: TCH PO #: 620 Date 4/14/25 WORK ORDER WN27324
Ship By: Tax #: 81-4719767 PRT: 14

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			Warranty Claim #: 202500128016		
			COMPLAINT		
			REPAIR HYDRAULIC LEAK		
			Failure Date: 11/24/2024		
			REPAIR HYDRAULIC LEAK		
			CAUSE		
			Repair Start Date: 11/24/2024		
			Hose had rubbed on hydraulic line causing a hole to form		
			CORRECTION		
			Repair End Date: 03/26/2025		
			---Service Call---		
			Tractor had stopped steering. Found a massive oil leak under the engine. Removed hose that was rubbing on hydraulic line causing hole in line. Ran to Plainview to have a new hose made.		
			Installed new hose. Added 10 gallons of hytran.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			SHOP PARTS		
I		1	BUR 1JS43-6-6 FITTING,6-6 HYDCAB 1		N/C
I		1	BUR 1J943-6-6 FITTING,6-0 HYDCAB 1		N/C
I		32	BUR R16-06 HOSE,3/8" 1 10000		N/C
I		40	OIL B-73344270 HYTRAN BULK SHOP		N/C
			COMPLAINT		
			Ran machine and noted operating temp would go low.		
			Failure Date: 11/22/2024		
			Ran machine and noted operating temp would go low.		

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 1599.0 W:99
Sold By: TCH PO #: 620 Date 4/14/25 WORK ORDER WN27324
Ship By: Tax #: 81-4719767 PRT: 14

Tax	D	Qty	Description		Price	Amount
			CAUSE			
			Repair Start Date: 11/22/2024			
			Thermostat seal has deteriorated and is preventing thermostat from closing properly.			
			CORRECTION			
			Repair End Date: 03/26/2025			
			Ran machine and noted operating temp would go low. Only achieving 130 degrees after significant run time. Drained coolant. Removed hoses to and from thermostat housing. Removed housing and inspected. Found thermostat seal has deteriorated and is preventing thermostat from closing properly. Replaced thermostat assembly. Connected all hoses. Filled with saved coolant. Added 4.5 gallons oat coolant. Ran machine. Operating temp over 180°. Checked for any leaks. Washed and greased machine.			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		
			SHOP PARTS			
I		1	CAS 5802055312	THERMOSTAT		N/C
I		1	CAS 5801489564	GASKET GN-16		N/C
I		1	CAS 47934775	CLAMP SG253		N/C
I		18	OIL B-OTAF	BULK, ACTIF SHOP		N/C
			COMPLAINT			
			Mode selection door for the HVAC was not changing from the defrost position.			
			Failure Date: 11/22/2024			
			Mode selection door for the HVAC was not changing from the defrost position.			
			CAUSE			
			Repair Start Date: 11/22/2024			
			Actuator would not work			

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 1599.0 W:99
Sold By: TCH PO #: 620 Date 4/14/25 WORK ORDER WN27324
Ship By: Tax #: 81-4719767 PRT: 14

Tax	D	Qty	Description	Price	Amount
			CORRECTION		
			Repair End Date: 03/26/2025		
			Mode selection door for the HVAC was not changing from the defrost position. Removed foot pedals. Removed steering column covers. Removed steering wheel. Removed FNRP and stalk switch assembly. Removed front cowling. Inspected mode door actuator. Checked power and ground. Found motor would move if door was manipulated manually. Lubes tracks. Door would moved from face mode to defrost, but would not return. Removed and replaced mode door actuator. Tested operation. Reassembled cowling, pedal and steering components.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			SHOP PARTS		
I		1	CAS 87377103 MOTOR, ELEC		N/C
			TRAVEL TIME: Calculated via google maps		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 1592.0 W:99
Sold By: ILR PO #: WARR 620 CA5223 Date 4/09/25 WORK ORDER WN26558
Ship By: Tax #: 81-4719767 PRT: 7

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			PIP CA5223		
			Failure Date: 08/07/2024		
			PIP CA5223		
			CAUSE		
			Repair Start Date: 03/04/2025		
			Case issued PIP CA5223		
			CORRECTION		
			Repair End Date: 03/06/2025		
			Verified tractor is within hours for PIP. Less than 2500 hours. Verified what barrage sensor I have. Installed correct software.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			FREIGHT PARTS		
I	Z		SHIPPIGN FOR LABLE		N/C
			Warranty Claim #: 202500124215		
			Trucking/Travel Time		
			TRAVEL TIME: N/A		

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Sold By: TCH PO #: 620 INSPECT Date 3/31/25 WORK ORDER WN27570
Ship By: Tax #: 81-4719767 PRT: 12

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			INSPECTION, REPAIR COOLANT LEAK		
			warmed and driver tractor, test all drive functions, checked track alignment. checked all cab functions. pulled into shop used jack and inspected center pivot bearings. washed tracks and track wheels. inspected oil level in roller and bogie wheels. checked all lights. hooked up est, checked and cleared codes. hooked in flowrater and test remotes. R&R primary eng air filters. cleaned secondary. found right tail light to be out. removed taillight housing. cleaned housing. checked for power to bulb. 12v present. R&R bulb. verified repair. reassembled housing. mode selection door for hvac was not changing from the defrost position. removed foot pedals. removed steering column covers. removed steering wheel. Removed FNRP and stalk switch assembly. removed front cowling. inspected mode door actuator. checked power and grd. found motor would move if door was manipulated manually. lubed tracks. door would moved from face mode to defrost but would not return. R&R mode door actuator. test operation. reassembled cowling, pedals and steering components. verified repair. R&R cab pressurizer filter cleaned cab air filter from behind seat. Drained transmission oil. removed and cleaned pickup screen. installed new oring onto pickup tube and installed. R&R all hydraulic filters. filled with 20 gallons hytran. secondary cooling system was slightly low. added about a quart of coolant and ran machine. level remained full. advised customer to watch level and report to us if they notice it dropping. added 6 gallons hytran to hyd resevoir. washed tractor. greased center pivot, steering cyls, and rear pivot.		
			CUST LAB NT4/1	** TOTAL CUST LAB NT4/1	6697.48
			SVC INSPECTION		
F		Z			200.00
			SHOP PARTS		
F		1	CAS 47833556 FILTER, HYD RH229	98.80	98.80

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 1592.0 W:99
Sold By: TCH PO #: 620 INSPECT Date 3/31/25 WORK ORDER WN27570
Ship By: Tax #: 81-4719767 PRT: 12

Tax	D	Qty	Description			Price	Amount
F		2	CAS 84240234	FILTER, HYD	YD100	149.80	299.60
F		1	CAS 87642985	BULB,REAR	NA-82	8.80	8.80
F		1	CAS 87377103	MOTOR, ELEC		260.00	260.00
F		1	CAS 87016953	O-RING	OR-8D	5.35	5.35
T		2	MIS 74A	BRAKE CLEAN	DISPLAY2	5.39	10.78
F		1	CAS 90493339	PIN, DRAWBA	QK481	173.65	173.65
F		1	CAS 47364243	FILTER,DENO	YE300	136.92	136.92
F		1	CAS 5801856860	FILTER,ENGI	MF400	156.40	156.40
F		1	CAS 87684088	FILTER,CAB	SJ126	56.43	56.43
F		2	CAS 84191182	FILTER, AIR	11534	230.77	461.54
F		1	CAS 5801544060	CLAMP COLL		48.15	48.15
F		1	CAS 91724827	FILTER ENG	YB400	70.00	70.00
F		104	OIL B-73344270	HYTRAN BULK	SHOP	4.24	440.96
F		1	OIL B-AF	73344412,BU	SHOP	2.74	2.74
				** TOTAL SHOP PARTS			2230.12
			TRKNG LABR NT41				
				** TOTAL TRKNG LABR NT41			193.90
			PARTS DISCOUNT				
F		Z					178.64-
			FREIGHT PARTS				
F		Z	0303110N				26.08
			LABR DISC NT4/1				
L		Z					649.75-
L		Z					660.00-
				** TOTAL LABR DISC NT4/1			1309.75-
			SHOP SUPPLIES				
F			SHOP SUPPLIES				206.74

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** SUBTOTAL 7665.93
** SALES TAX .88

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PAY THIS AMOUNT ➡ $7666.81

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 1053.0 W:99
Sold By: TCH PO #: 620 Date 9/25/24 WORK ORDER WN26870
Ship By: Tax #: 81-4719767 PRT: 9

Tax	D	Qty	Description		Price	Amount
			Group: 01			
			COMPLAINT			
			620 BODY CONTROL MODULE FAULT DETECTED			
			---Service Call---			
			Hooked up EST checked codes. Only codes recorded are marker lights open circuit. Both rear tail lights are not functioning. Checked fuses and relays. Removed tail light covers and checked for power. Power present. Inspected bulbs with bulbs burnt out. Replaced both bulbs and reassembled tail light housings. Test operation of lights. Tried all light combos, and tried plugging and unplugging implement to try and find cause for burnt bulbs.			
			Customer stated that the implement was having some trouble, when rolling baskets were lifted the wings began to fold up. Operator said this only happened the one time. Test operation, implement folds and unfolds appropriately. While operating implement I kept hearing metal on metal clicking sound. Upon investigation I found the LH marker light arm must have been contacting the wings when folded. The light bracket was bent and elec connectors were disconnected. This could have caused the surge or short that cause the Tail lights to burn up. Removed light bracket, customer said they will straighten and reuse. Tightened light arm.			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		422.68
			MACH CHRG NT4/1			
L			ELECTRONIC SERVICE TOOL CHARGE			65.00
			SHOP PARTS			
F		2	CAS 87642985	BULB,REAR NA-82	8.55	17.10
			TRKG MILES NT41			
L		1	SERVICE CALL		125.00	125.00
			SHOP SUPPLIES			
F			SHOP SUPPLIES			12.68
			Payment Due Upon Receipt. Thank you!			

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** SUBTOTAL 642.46

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PAY THIS AMOUNT ➡ $642.46

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR .0 W:99
Sold By: ILR PO #: INSPECTION 620 Date 5/31/24 WORK ORDER WN25421
Ship By: Tax #: 81-4719767 PRT: 8

Tax	D	Qty	Description		Price	Amount
			Group: 01			
			Inspection			
			Checked all rollers and idlers. Found left front outer low in one roller and one idler. Checked over all the lights. Checked engine oil and hydraulic oil. Tightened clamps for the engine coolant. Replaced cab air filters.			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		1118.66
			SVC INSPECTION			
F		Z				500.00-
			SHOP PARTS			
F		1	CAS 5801415504	FILTER, ELE YB400	70.00	70.00
F		1	CAS 87684088	FILTER,CAB S-FILTER	56.43	56.43
F		2	CAS 48192026	FILTER ELE	174.00	348.00
				** TOTAL SHOP PARTS		474.43
			PARTS DISCOUNT			
F		Z				47.44-
			ENVIRO FEE			
F						15.00
			LABR DISC NT4/1			
L		Z				61.87-

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** SUBTOTAL 998.78

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Phone: (651)503-5636

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 832.0 W:99
Sold By: TCH PO #: OILER Date 4/20/24 WORK ORDER WN25720
Ship By: Tax #: 81-4719767 PRT: 7

Tax	D	Qty	Description		Price	Amount
			Group: 01			
			COMPLAINT			
			REPAIR OIL COOLER			
			Failure Date: 4/13/2024			
			REPAIR OIL COOLER			
			CAUSE			
			Repair Start Date: 04/13/2024			
			Radiator has a leak on one of the small fins.			
			CORRECTION			
			Repair End Date: 04/13/2024			
			Drove out. Drained front radiator. Pulled radiator, Removed hardware. Put new radiator. Reused coolant. Added 2 1/2 gal of oat coolant. Blead the system. Tested.			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		
			SHOP PARTS			
I		1	CAS 47554603	RADIATOR		N/C
I		2	CAS 73344304	COOLANT,OT DISPLAY3		N/C
I		4	CAS 14454680	O RING OR-5B		N/C
			Warranty Claim #: 202400147150			
			TRAVEL TIME: Arrive at site-	Depart work site-		
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 810.0 W:99
Sold By: TCH PO #: 620 Date 4/11/24 WORK ORDER WN25586
Ship By: Tax #: 81-4719767 PRT: 8

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			INSTALL MISSING WASHERS FOR CYLINDER ANCHOR PIN RETAINER BOLTS		
			Failure Date: 03/22/2024		
			INSTALL MISSING WASHERS FOR CYLINDER ANCHOR PIN RETAINER BOLTS		
			CAUSE		
			Repair Start Date: 04/04/2024		
			Washers were missing from the bolts causing the pins to work out.		
			CORRECTION		
			Repair End Date: 04/09/2024		
			---Service Call---		
			Pin fell out of steering cylinder. Found bolts for holding steering cylinder pins in tractor were too small. Heads of bolts would slide through pin. Cracked lines on cylinder to re align pin. Installed pins with new bolts with washers. Replaced all bolts with new bolts and washed. Put machine back into service.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			SHOP PARTS		
I		16	HAR ZK5 HARDWARE,GD D-BOLT		N/C
			Warranty Claim #: 202400135381		
			TRAVEL TIME: Calculated via google maps		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 801.0 W:99
Sold By: ILR PO #: WARR 620 PCM Date 4/01/24 WORK ORDER WN25445
Ship By: Tax #: 81-4719767 PRT: 6

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			PCM is off line		
			Failure Date: 2/26/2024		
			PMC is offline.		
			CAUSE		
			Repair Start Date: 02/27/2024		
			PMC would not function.		
			CORRECTION		
			Repair End Date: 02/27/2024		
			PCM was offline. Tried clearing codes and updating software but couldn't update. Put in an ASSIST request and said to replace the PCM. Unbolted the PCM and removed the connectors. Installed the new PCM and installed the new software. Started machine and the code went away PCM was online.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			SHOP PARTS		
I		1	CAS 51464591 ELECTRONIC		N/C
			FREIGHT PARTS		
I	Z		0226140N		N/C
			Warranty Claim #: 202400093080		

TRAVEL TIME: N/A

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 801.0 W:99
Sold By: ILR PO #: WARR 620 STEERIN Date 3/26/24 WORK ORDER WN25464
Ship By: Tax #: 7728658 PRT: 6

Tax	D	Qty	Description	Price	Amount
			Group: 01 COMPLAINT Check steering Failure Date: 2/27/2024 Check steering CAUSE Repair Start Date: 2/27/2024 Elbow to the charge pump had collapse. CORRECTION Repair End Date: 03/07/2024 ---Service Call--- Svc on road. Verified complaint of hyd noise, no steering or brakes. Checked for any pinched hoses or restrictions. Hooked up hyd gauge charge pressure test port. No pressure reading. Tractor did regain steering temporarily, enough to load tractor on to trailer and return to shop. Tested hyd charge pressure. When system cold charge pressure reads 55 psi. Test drove machine, as tractor warms pressure drops to nothing and steering and brakes are lost. Drained hyd reservoir and removed filter screen access panel. Charge pump pick up had debris, cleaned screens and cleaned out reservoir of any debris. Drained axles and differentials saying to oil and inspecting to find the cause of debris. All oils looked acceptable. Removed hyd filters and cut open. No abnormal debris found in filters. Strained oil, then filtered saved oil from pans into 55 gal barrel. Installed all drain plugs and installed screen access panel with new gasket. Then filter saved oil from barrel into reservoir. Ran through filling procedure adding 15 gals hytran to bring full. Charge pressure now reads 65 and idle and 100 at high idle. As oil warmed pressure dropped slightly to 90 psi. Took tractor on road. After about 15 mins of drive time I noted the charge pressure was down to 80 the further I drove the lower the		

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Sold By: ILR PO #: WARR 620 STEERIN Date 3/26/24 WORK ORDER WN25464
Ship By: Tax #: 7728658 PRT: 6

Tax	D	Qty	Description	Price	Amount
			charge dropped and I returned to the shop with a charge pressure of 50 psi.		
			If tractor is shut down and cooled pressure returns but slowly drops back out. Drained hyd reservoir to inspect filter screen, screen looked a little suspicious looking through the fill hole. Removed cover and removed screens. Screens were clear with little to no debris. Reinstalled screens and access cover. Filtered oil back into reservoir. Added 8 gals hytran. Retest machine, took for test drive and symptoms persist.		
			Upon further investigation found the inlet elbow for the charge pump to look deformed and possibly collapsing. Removed heat shielding from left hand side. Removed eng side panels.		
			Removed exh pipe from between turbo and DOC. Removed charge pump inlet elbow. Found internal spring to be stretched and and allowing the hose to collapse as oil and hose warmed. R&R inlet elbow. Reassembled exh piping. Had to loosen DOC and raise it slightly to get all pipes to align. Reassembled all shielding and side panels. Tested operation. Charge pressure holds at 100 psi after 35 min drive.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			SHOP PARTS		
I		3	MIS 74A BRAKE CLEAN DISPLAY2		N/C
I		1	CAS 84597083 GASKET		N/C
I		2	CAS 84240234 FILTER, HYD YD100		N/C
I		1	CAS 51581294 HOSE		N/C
I		2	CAS 47368257 GASKET		N/C
I		92	OIL B-73344270 HYTRAN BULK SHOP		N/C
			FREIGHT PARTS		
I	Z		FRT-0229110N		N/C
			TRAVEL TIME: Arrive at site- Depart work site-		
			TRKNG LABR NT41		
			** TOTAL TRKNG LABR NT41		

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Sold By: ILR PO #: WARR 620 STEERIN Date 3/26/24 WORK ORDER WN25464
Ship By: Tax #: 7728658 PRT: 6

Tax	D	Qty	Description	Price	Amount
			Warranty Claim #: 202400094812		

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 800.0 W:99
Sold By: ILR PO #: WARR 620 PLANTAR Date 2/27/24 WORK ORDER WN25420
Ship By: Tax #: 81-4719767 PRT: 5

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			Left front idler leak		
			Failure Date: 02/16/2024		
			Left front idler leak		
			CAUSE		
			Repair Start Date: 02/19/2024		
			O-ring was cut in the roller		
			CORRECTION		
			Repair End Date: 02/19/2024		
			Moved hole up on roller poured in 2oz 30W oil. Turned idler hole up took out plug found o ring cut. Got new o ring filled with 3oz of 30W oil. Done		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			SHOP PARTS		
I		1	CAS 86598098 O-RING,PRES OR-1C		N/C
I		1	OIL B-30 OIL, NO. 1 SHOP		N/C
			Warranty Claim #: 202400070429		
			TRAVEL TIME: N/A		

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 223.0 W:99
Sold By: ILR PO #: WARR 620 LEAK Date 2/27/24 WORK ORDER WN23415
Ship By: Tax #: 81-4719767 PRT: 14

Tax	D	Qty	Description	Price	Amount
			Group: 01 COMPLAINT Leak on the 620 Quad Failure Date: 04/11/2023 Leak on the 620 Quad CAUSE Repair Start Date: 04/11/2023 Found a leak on both sides of the rear drive housing CORRECTION Repair End Date: 02/16/2024 Brought tractor into shop. Jacked up rear and detentions track. Removed track. Removed pins holding carriage and jacked up machine to remove carriage. Removed drive wheel. Jacked up other side and removed track. Put jack underneath differential. Removed axle mounting bolts. Removed 4 bolts going through pto to differential. Pivoted the axle to get to mounting bolts for yoke housing and chained it to forklift. Drained oil from rear axle. Removed bolts and housing. Very little 515 was on mating surfaces. Cleaned up surfaces and cleaned out bolt holes with tap. Cleaned bolts. Put 515 on surfaces and reinstalled yoke housing. Torqued bolts to spec. Reinstalled frame to axle bolts. Put drive wheel back on and torqued bolts to spec. Put undercarriage back on. Set left side on the ground. Jacked up the other side and removed carriage. Removed axle mounting bolts to pivot axle the opposite way to get to mounting bolts. Removed yoke housing and cleaned up bolts and bolt holes. Put 515 on surfaces and reinstalled yoke housing. Torqued bolts to spec. Reinstalled axle to frame mounting bolts and torqued both sides to spec. Installed drive wheel and torqued bolts to spec. Put track back on both rear sides. Installed idler wheels and torqued bolts to spec. Put PTO bolts back in. CUST LAB NT4/1		

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Sold By: ILR PO #: WARR 620 LEAK Date 2/27/24 WORK ORDER WN23415
Ship By: Tax #: 81-4719767 PRT: 14

Tax	D	Qty	Description		Price	Amount
			** TOTAL CUST LAB NT4/1			
			SHOP PARTS			
I		6	MIS 74A	BRAKE CLEAN DISPLAY2		N/C
I		1	HAR 37143	BALL, ABRAS CAB4		N/C
I		1	HAR C1780	BRUSH,END W CAB4		N/C
I		1	HAR 37145	BAL, ADHESI CAB4		N/C
I		11	HAR NW2CQ	DISC,SURFAC CAB4		N/C
I		1	CAS MC51580	LOCTITE, GA DISPLAY2		N/C

COMPLAINT
Leak on the 620 Quad
Repair End Date: 4/11/2024

Leak on the 620 Quad

CAUSE
Repair Start Date: 4/11/2024

Leak at both front axles

CORRECTION
Repair End Date: 2/16/2024

Jacked front of machine up and detensioned both tracks. Removed idler wheels. Jacked up front and removed tracks. Removed undercarriage and drive roller. Put jack under front diff. Drained oil from front diff. Chained up yoke housing, removed mounting bolts and removed yoke housing. Cleaned up bolts and bolt holes and mating surfaces. Put 515 on surfaces and reinstalled yoke housing. Torqued bolts to spec. Installed axle to frame bolts. Reinstalled undercarriage and put drive wheel on torqued to spec.

Removed jack and jacked up right side. Removed undercarriage. Removed axle to frame bolts to pivot axle to get to mounting bolts. Removed yoke housing. Cleaned bolt holes, bolts, mating surfaces. Put 515 on surfaces and put back on torqued to spec. Installed drive wheel and undercarriage. Installed both front tracks. Put 32 gal of hytran in. Started machine tensioned track and took tractor

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Sold By: ILR PO #: WARR 620 LEAK Date 2/27/24 WORK ORDER WN23415
Ship By: Tax #: 81-4719767 PRT: 14

Tax	D	Qty	Description		Price	Amount
			outside and adjusted track alignment. Cleaned up work area.			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		
			SHOP PARTS			
	I	128	OIL B-73344270	HYTRAN BULK SHOP		N/C
	I	6	MIS 74A	BRAKE CLEAN DISPLAY2		N/C
	I	1	CAS MC51580	LOCTITE, GA DISPLAY2		N/C
			TRAVEL TIME: Trucking			
			TRKNG LABR NT41			
				** TOTAL TRKNG LABR NT41		
			Warranty Claim #: 202400068160			

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Sold By: ILR PO #: WARR 620 COOLLEK Date 12/08/23 WORK ORDER WN25077
Ship By: Tax #: 81-4719767 PRT: 5

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			Repair coolant leak		
			Failure Date: 11/20/2023		
			Repair coolant leak		
			CAUSE		
			Repair Start Date: 11/22/2023		
			Radiator hose ballooned and tore open.		
			CORRECTION		
			Repair End Date: 11/30/2023		
			Drained coolant and removed the rubber boot at the top of radiator. Order new boot. Installed new boot and put the coolant back into the system. Checked for leaks, no leaks.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			SHOP PARTS		
I		1	CAS 51512474 HOSE RADIA		N/C
I		2	CAS 73344304 COOLANT,OT DISPLAY3		N/C
			Warranty Claim #: 202300456045		

TRAVEL TIME: N/A

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 687.0 W:99
Sold By: TCH PO #: 620 CYLINDER Date 12/08/23 WORK ORDER WN25073
Ship By: Tax #: 81-4719767 PRT: 8

Tax	D	Qty	Description		Price	Amount
			Group: 01			
			COMPLAINT			
			REPAIR STEERING CYLINDER			
			Failure Date: 11/18/2023			
			REPAIR STEERING CYLINDER			
			CAUSE			
			Repair Start Date: 11/18/2023			
			Steering cylinder buckled and broke off pins.			
			CORRECTION			
			Repair End Date: 12/01/2023			
			Removed the steering cylinder off of the new 4 wheeler. Drove out to the 620 quad and installed the new steering cylinder. Put new O-rings for the hydraulic lines. Greased the pins and added 10 gallons of hytran. Started quadtrac no leaks.			
			CUST LAB NT4/1			
				** TOTAL CUST LAB NT4/1		
			SHOP PARTS			
I		2	OIL B73344267	OIL,HYTRAN D-OIL		N/C
I		2	CAS 9992298	O'RING,#8 F OR-2A		N/C
I		1	CAS 47456219	SHIM GV136		N/C
I		2	CAS 409685A1	JOINT		N/C
I		8	CAS D95143	SEAL,CPLR P OD226		N/C
I		2	CAS 86637724	PLUG Z15-01		N/C
I		2	CAS 87444051	PIN		N/C
I		4	CAS 435501A1	SPACER		N/C
I		4	CAS 84246776	BOLT PREV		N/C
I		1	CAS 435505A1	PIN OH369		N/C
I		2	CAS 86624189	WASHER,HARD Z24-20		N/C
I		2	CAS 80717	NIPPLE LUB GX629		N/C
I		1	CAS 87746906	PIN		N/C
I		1	CAS 217-20	ELBOW		N/C
I		1	CAS 1339090C1	HOSE		N/C
I		1	CAS 76085536	NUT		N/C
I		1	CAS 88775	FITTING,GRE		N/C
I		1	CAS 84577089	CYLINDER ST		N/C

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Sold By: TCH PO #: 620 CYLINDER Date 12/08/23 WORK ORDER WN25073
Ship By: Tax #: 81-4719767 PRT: 8

Tax	D	Qty	Description		Price	Amount
I		1	CAS 48159419	HOSE HYDRA 10224		N/C
I		1	CAS 48159418	HOSE HYDRA 11224		N/C
I		1	CAS 364967A1	TEE		N/C
I		1	CAS 178889A1	COUPLER DI		N/C
I		1	CAS 86579691	ELBOW-90' GW837		N/C
I		1	CAS 128825	O'RING,ORB OR-3A		N/C
I		1	CAS 9992298	O'RING,#8 F OR-2A		N/C
I		2	HAR AP-14-120-0-C	STRAP,BLACK IA97		N/C

Warranty Claim #: 202300455110

TRAVEL TIME: Calculated via google maps

CUST LAB NT4/1

** TOTAL CUST LAB NT4/1

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SHIP TO

CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 327.0 W:99
Sold By: ILR PO #: PIPCA4622 620 Date 9/20/23 WORK ORDER WN24217
Ship By: Tax #: 81-4719767 PRT: 7

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			Warranty Claim #: 202300333357		
			COMPLAINT		
			CA4622		
			Failure Date: 7/27/2023		
			CA4622		
			CAUSE		
			Repair Start Date: 9/07/2023		
			Perform CA4622		
			CORRECTION		
			Repair End Date: 9/07/2023		
			Hooked up laptop to the tractor and opened EST. The ACM was version 1.06 updated it to version 1.08. Let computer update the ACM, when it finished cleared codes. Test drove tractor, no codes appeared.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			TRAVEL TIME: N/A		

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CASE IH STEIG 620 22 SN: JEEZC620KNF505540 HR 327.0 W:99
Sold By: ILR PO #: 620 CA1123 PIP Date 9/13/23 WORK ORDER WN24265
Ship By: Tax #: 81-4719767 PRT: 6

Tax	D	Qty	Description	Price	Amount
			Group: 01		
			COMPLAINT		
			PIP CA1123		
			Failure Date: 8/03/2023		
			PIP CA1123		
			CAUSE		
			Repair Start Date: 9/05/2023		
			Perfromed PIP CA1123		
			CORRECTION		
			Repair End Date: 9/05/2023		
			Counted the ribs on the exhaust tube. Had the correct amount.		
			CUST LAB NT4/1		
			** TOTAL CUST LAB NT4/1		
			Warranty Claim #: 202300327843		
			TRAVEL TIME: N/A		

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