



1425 Highway 2 Bypass East
Minot, ND 58701
Phone: (701) 852-0767
www.gooseneckimplement.com

Harvey, ND	(701) 324-4631	Williston, ND	(701) 572-6724
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Stanley, ND	(701) 628-2120	Lemmon, ND	(605) 374-3373
Velva, ND	(701) 338-2828		



JOHN DEERE

Invoice To Account No.:

Deliver To:

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SERVICE INVOICE

Internal Used Stock No. 242700	Internal Used Stock No. 242700	Invoice Number: 10094754
		Invoice Date: 4/2/2019
		Branch: 2
		Repair Order Number: 251446
		Payment Type: Account
Phone:	Phone:	
		Make/Model: JOHN DEERE S680
		Meter Reading: 2099
		Serial Number: 1H0S680SLD0756042
		Equipment Number: 1H0S680SJD0756042
		Page: 1 of 10

S680H1112703 Internal

COMPLAINT:

01 WATER PUMP, R&R REMANUFACTURED

CORRECTION:

\$997.50

Drained coolant and removed shielding around water pump
Took pump out and installed fittings onto new one
Then installed new pump and installed hose to it.
Filled with 18 gal of coolant.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
R528498	Seal	1.00	6.55	\$6.55	N
R530142	O-Ring	2.00	1.57	\$3.14	N
SE502785	Water Pump Reman	1.00	956.73	\$956.73	N
TY26577	55 GAL DRUM PREMIX COOL GUARD II	21.00	13.41	\$281.61	N

Labor: \$997.50

Parts: \$1,248.03

Sublet: \$0.00

Misc: \$0.00

Total: \$2,245.53

S680H1112704 Internal

COMPLAINT:

02 THERMOSTATS, R&R

CORRECTION:

\$498.75

Removed hose to cover and removed cover.
Removed old thermostats and cleaned mating surfaces.
Inspected seals found they were good reinstalled cover with new gasket and thermostats.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
R531530	Gasket	1.00	8.61	\$8.61	N



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RE527613	SEAL	1.00	9.80	\$9.80	N
RE554015	Thermostat	3.00	29.01	\$87.03	N
Labor: \$498.75	Parts: \$105.44	Sublet: \$0.00	Misc: \$0.00	Total: \$604.19	

S680H1112839 Internal

COMPLAINT:

03 REEL PUMP DRIVE, REMOVE AND RECONDITION

CORRECTION:

\$415.63

Removed oil lines and capped removed belt
Removed assembly removed pump from assembly and replaced bearings.
Reinstalled pump and assembly as well as the lines and belt.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AH201038	BALL BEARI	1.00	133.66	\$133.66	N
AH201531	BALL BEARI	1.00	49.58	\$49.58	N
E59406	Nut	1.00	.77	\$0.77	N
HXE117080	Plug	1.00	1.44	\$1.44	N
T76938	O-RING	1.00	2.02	\$2.02	N
T78612	O-RING	1.00	2.25	\$2.25	N
Labor: \$415.63	Parts: \$189.72	Sublet: \$0.00	Misc: \$0.00	Total: \$605.35	

S680H1112802 Internal

COMPLAINT:

04 RETURN SHAKER PAN, R&R(UNDER DISCHARGE BEATER) 2 TECHS REQUIRED

CORRECTION:

\$748.13



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S680H1112802 Internal

Removed bolts for shaker pan and removed pan.
Installed new one with new bolts and torqued in time.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AXE17166	PAN	1.00	3,084.53	\$3,084.53	N
P3750	SHIPPING FREIGHT COST	1.00	33.00	\$33.00	N
Labor: \$748.13		Parts: \$3,117.53	Sublet: \$0.00	Misc: \$0.00	Total: \$3,865.66

/S680_SHOEDRVBOTH Internal

COMPLAINT:

05 PITMAN ARM/SHOE DRIVE SHAFT BEARINGS, R&R (BOTH SIDES)

CORRECTION:

Removed counter weight and bearings.
Removed bearings from flanges and cams and then stalled new bearings and flanges on cam and repeated proses on other side.
Then removed bolts from inner bearing and removed lock collar an bearing replaced bearing lock collar and flange and repeated proses on other side.

\$931.00

Part Number	Description	Quantity	Net Price	Extended Price	Tax
14M7291	FLANGE NUT	4.00	2.33	\$9.32	N
14M7299	FLANGE NUT	7.00	1.43	\$10.01	N
AH125975	BALL BEARI	4.00	86.28	\$345.12	N
AL14674	ECCENTRIC	2.00	13.91	\$27.82	N
AXE61820	BALL BEARI	2.00	36.16	\$72.32	N
H133621	PRESSED FL	4.00	9.87	\$39.48	N
H134118	PRESSED FL	8.00	18.31	\$146.48	N
R43383	SNAP RING	1.00	10.67	\$10.67	N
Labor: \$931.00		Parts: \$661.22	Sublet: \$0.00	Misc: \$0.00	Total: \$1,592.22



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/S680_SHOEARMSW/PIP Internal

COMPLAINT:

06 SHOE ARMS, REPLACE ALL (IN CONJUNCTION WITH PIP 17HX527B)

CORRECTION:

\$798.00

Remove and replace all shoe arms in conjunction with PIP 17HX527B

Removed nuts and bolts from arms and painted new arms replaced old arms with new ones and installed new bolts torqued in time per SA.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
14M7291	FLANGE NUT	6.00	2.33	\$13.98	N
14M7299	FLANGE NUT	11.00	1.43	\$15.73	N
AH219844	ARM	1.00	207.81	\$207.81	N
AH219846	ARM	1.00	198.99	\$198.99	N
AH220398	ARM	6.00	68.98	\$413.88	N
AXE16294	Arm	2.00	150.06	\$300.12	N
H154928	BOLT	6.00	4.67	\$28.02	N
H227582	BOLT	4.00	8.27	\$33.08	N
H231095	Bolt	2.00	8.61	\$17.22	N
H235880	Bolt	2.00	8.47	\$16.94	N
Labor: \$798.00		Parts: \$1,245.77	Sublet: \$0.00	Misc: \$0.00	Total: \$2,043.77

S680H1112746 Internal

COMPLAINT:

07 CONVEYOR DRIVE CHAIN, R&R REG. SPEED

CORRECTION:

\$66.50

Removed shield and chain and installed new one and tensioned.



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S680H1112746 Internal

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AXE72709	Link Chain	1.00	133.85	\$133.85	N
Labor: \$66.50	Parts: \$133.85	Sublet: \$0.00	Misc: \$0.00	Total: \$200.35	

S680H1112779 Internal

COMPLAINT:

08 FEEDER HOUSE CONVEYOR CHAIN, R&R

CORRECTION:

Pulled new chain in and tensioned it.

\$332.50

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AH220541	CHAIN LINK	3.00	10.18	\$30.54	N
AXE24307	ROLLER CHA	1.00	1,663.27	\$1,663.27	N
Labor: \$332.50	Parts: \$1,693.81	Sublet: \$0.00	Misc: \$0.00	Total: \$2,026.31	

S680H1112745 Internal

COMPLAINT:

09 CONVEYOR SHAFT SPROCKETS, REAR, R&R

CORRECTION:

Removed top shaft stripper plates as well a bolts for shaft removed shaft through bottom after removing razor in and replaced sprockets and bearings and keys.
Installed onto shaft and installed into machine.

\$1,330.00



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S680H1112745 Internal

Part Number	Description	Quantity	Net Price	Extended Price	Tax
H156580	Set Screw	12.00	2.93	\$35.16	N
H227474	Chain Sprocket	3.00	128.42	\$385.26	N
H229470	SHAFT KEY	3.00	7.35	\$22.05	N
JD10020	BALL BEARI	1.00	33.85	\$33.85	N
JD9373	BALL BEARI	1.00	32.13	\$32.13	N
Labor: \$1,330.00		Parts: \$508.45	Sublet: \$0.00	Misc: \$0.00	Total: \$1,838.45

/S680_CONVCHNGUID Internal

COMPLAINT:

10 FEEDER HOUSE CONVEYOR CHAIN UPPER CHAIN GUIDES, REPLACE

CORRECTION:

Remove tension from conveyor chain
Remove and replace wear guides
Assemble in reverse order and check operation.



\$199.50

Part Number	Description	Quantity	Net Price	Extended Price	Tax
11M7032	COTTER PIN	1.00	.44	\$0.44	N
H171960	STRIP	3.00	20.51	\$61.53	N
Labor: \$199.50		Parts: \$61.97	Sublet: \$0.00	Misc: \$0.00	Total: \$261.47

/S680_SCKNIVESALL Internal

COMPLAINT:

11 STRAW CHOPPER KNIVES IN KNIFE BANK, REPLACE ALL



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/S680_SCKNIVESALL Internal

CORRECTION:

\$199.50

Remove and replace knives as needed.
Assemble in reverse order.
removed knife bank and rod. removed all knives and installed new ones and reinstalled bank.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
H215004	STATIONARY BANK BLADE	49.00	7.73	\$378.77	N
Labor:	\$199.50	Parts:	\$378.77	Sublet:	\$0.00
Misc:	\$0.00	Total:	\$578.27		

/S680_TADRVCHAIN Internal

COMPLAINT:

12 UPPER TAILINGS AUGER DRIVE CHAIN, REPLACE

CORRECTION:

\$133.00

Removed shield and chain installed new shield and chain.

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AXE54619	ROLLER CHA	1.00	154.72	\$154.72	N
Labor:	\$133.00	Parts:	\$154.72	Sublet:	\$0.00
Misc:	\$0.00	Total:	\$287.72		

/COMBINE_PREMIUMSVC Internal

COMPLAINT:

13 COMBINE PREMIUM SERVICE

CORRECTION:

\$1,197.00



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/COMBINE_PREMIUMSVC Internal

CHANGE ENGINE OIL/FILTER
CHANGE FUEL FILTERS
CHANGE AIR CLEANERS
CHANGE CAB FILTERS
CHANGE HYDRAULIC FILTER
CHANGE TRANSMISSION FILTER
DRAIN/FILL FEEDER HOUSE REVERSER/COOLER
DRAIN/FILL PRIMARY COUNTERSHAFT GEAR CASE
DRAIN/FILL DUAL RANGE CYLINDER/ROTOR GEAR CASE
DRAIN/FILL LOADING AUGER GEAR CASE
DRAIN/FILL DIFFERENTIALS
DRAIN/FILL TRANSMISSION
DRAIN/FILL FINAL DRIVES
DRAIN FILL/HYDRAULIC
TEST COOLANT FREEZE POINT/PH LEVEL/ADDITIVE LEVEL (TY26605)
GREASE ALL MACHINE ZERKS

Part Number	Description	Quantity	Net Price	Extended Price	Tax
AH128449	HYDRAULIC FILTER	1.00	52.40	\$52.40	N
AN207368	HYDRAULIC FILTER	1.00	78.56	\$78.56	N
AXE12964	Hydraulic Filter	1.00	65.23	\$65.23	N
HXE11090	FILTER ELE	1.00	165.93	\$165.93	N
HXE11091	FILTER ELE	1.00	138.13	\$138.13	N
L214634	FILTER	2.00	18.40	\$36.80	N
N309233	O-RING	1.00	7.37	\$7.37	N
RE284091	AIR FILTER	1.00	58.59	\$58.59	N
RE533910	FUEL FILTER	1.00	117.17	\$117.17	N
RE539465	FILTER ELEMENT	1.00	94.47	\$94.47	N
RE572785	OIL FILTER	1.00	48.56	\$48.56	N
TY26408	HD 460 GEAR LUBE - QT	6.00	21.69	\$130.14	N
TY26625	JD DOOLEY BULK HYGARD HYDRAULIC OIL	26.00	12.75	\$331.50	N



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TY26686	JD DOOLEY BULK 15w40 ENGINE OIL	12.00	13.00	\$156.00	N
TY26817	GL-5 GEAR LUBE 80W90	5.00	20.93	\$104.65	N
Labor: \$1,197.00	Parts: \$1,585.50	Sublet: \$0.00	Misc: \$0.00	Total: \$2,782.50	

S680H1112678 Internal

COMPLAINT:

14 EXHAUST MANIFOLD, R&R

CORRECTION:

Remove: Engine side covers, Turbo, and Manifold.
Discard bolts.
Remove old gasket material and clean mating surfaces.
Remove and replace exhaust manifold.
Tighten bolts to specification.
Assemble in reverse order and test run.

\$997.50

Service Accessory Charge

\$75.00

Part Number	Description	Quantity	Net Price	Extended Price	Tax
28H1511	WASHER	1.00	.48	\$0.48	N
AH217908	Hose Clamp	1.00	28.24	\$28.24	N
P3750	SHIPPING FREIGHT COST	1.00	5.00	\$5.00	N
R320564	GASKET	1.00	7.45	\$7.45	N
R521349	GASKET	1.00	1.31	\$1.31	N
R526831	GASKET	3.00	6.79	\$20.37	N
R528035	GASKET	1.00	18.36	\$18.36	N
R528612	Sealing Ring	4.00	13.42	\$53.68	N
R528619	Stud	2.00	8.19	\$16.38	N
R528625	GASKET	1.00	34.07	\$34.07	N
R530341	Stud	3.00	10.08	\$30.24	N
R536559	Gasket	1.00	10.49	\$10.49	N



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R539762	Flange Nut	16.00	2.27	\$36.32	N
R542509	CAP SCREW	6.00	1.30	\$7.80	N
RE540355	Gasket	1.00	8.30	\$8.30	N
RE548047	GASKET	6.00	11.36	\$68.16	N
REMOVE STUDS	Remove turbo mount studs & drill out stu	1.00	150.00	\$150.00	N
RESURFACE	RESURFACE	1.00	90.95	\$90.95	N

Labor: \$997.50

Parts: \$587.60

Sublet: \$0.00

Misc: \$75.00

Total: \$1,660.10

THANK YOU, WE APPRECIATE YOUR BUSINESS

Customer PO No.:
Tax Exempt No.:
Advisor: MILO SVEET



Labor:	\$8,844.51
Parts:	\$11,672.38
Sublet:	\$0.00
Misc:	\$75.00
Sales Tax:	\$0.00
Total:	\$20,591.89

TERMS AND CONDITIONS

** Parts Return Policy ** Parts need to be returned within 15 days from purchase date for full refund. After 15 days 15% fee, after 30 days 25% fee, after 45 days 50% fee with in store credit only. No return on electrical or installed parts. Special Order parts are returnable within 15 days from purchase with 25% fee and RGA approval. I CERTIFY THE ITEMS ON THIS INVOICE ARE FOR AGRICULTURAL USE. IF THESE ITEMS ARE NOT USED EXCLUSIVELY FOR THIS PURPOSE, I WILL BE LIABLE FOR ANY TAX, INTEREST AND PENALTIES.

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Signed: Date: